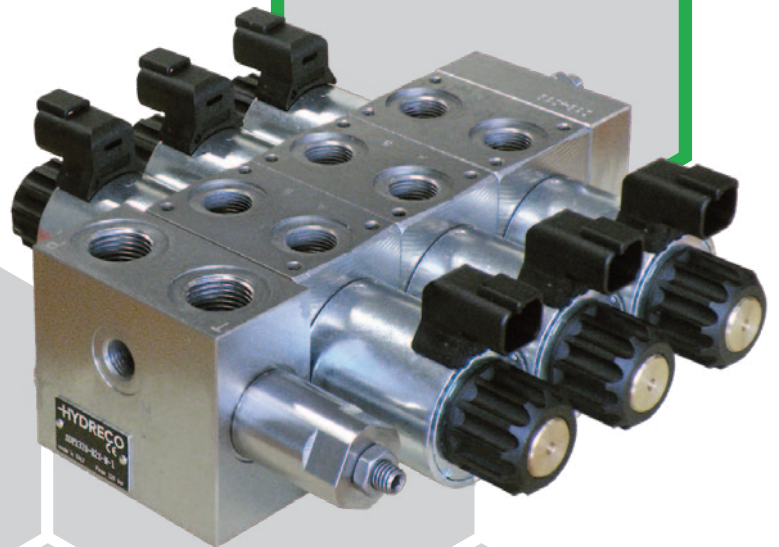


## SD\*

### SECTIONAL DIRECTIONAL VALVE

SDL	280 bar	40 l/min
SDM	320 bar	50 l/min
SDS	320 bar	60 l/min
SDSE	320 bar	26 l/min



**INTRODUCTION**

SDL, SDM and SDS are sectional directional control valves. They can be assembled in parallel with up to 10 working sections. The same components allow creating series circuits by inserting plugs in order to modify the oil path.

Working elements are available in two thicknesses with working ports 3/8" BSP, 1/2" BSP, SAE-06 or SAE-08 threads.

Specific components for series circuits are available upon request.

**Working sections .....page 2**

**Inlet and outlet elements .....page 17**

**Special elements .....page 27**

**FLUIDS**

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For other fluid types, such as HFA, HFB, or HFC, please consult our technical department.

Operation with fluids at temperatures above 80°C (180°F) may cause accelerated seal degradation, as well as deterioration of the physical and chemical properties of the fluid.

Temperatures above 55°C (130°F) are not recommended for safety reasons,

**SDL OPERATING PARAMETERS**

<b>MAXIMUM OPERATING PRESSURE</b>	P - A - B ports	280 bar	4000 psi
	T and T1 ports	280 bar	4000 psi
<b>FLOW CAPACITY</b>	parallel	40 l/min	10.6 gpm
	series	40 l/min	10.6 gpm

**SDM OPERATING PARAMETERS**

<b>MAXIMUM OPERATING PRESSURE</b>	P - A - B ports	320 bar	4600 psi
	T and T1 ports	250 bar	3600 psi
<b>FLOW CAPACITY</b>	parallel	50 l/min	13.2 gpm
	series	40 l/min	10.6 gpm

**SDS OPERATING PARAMETERS**

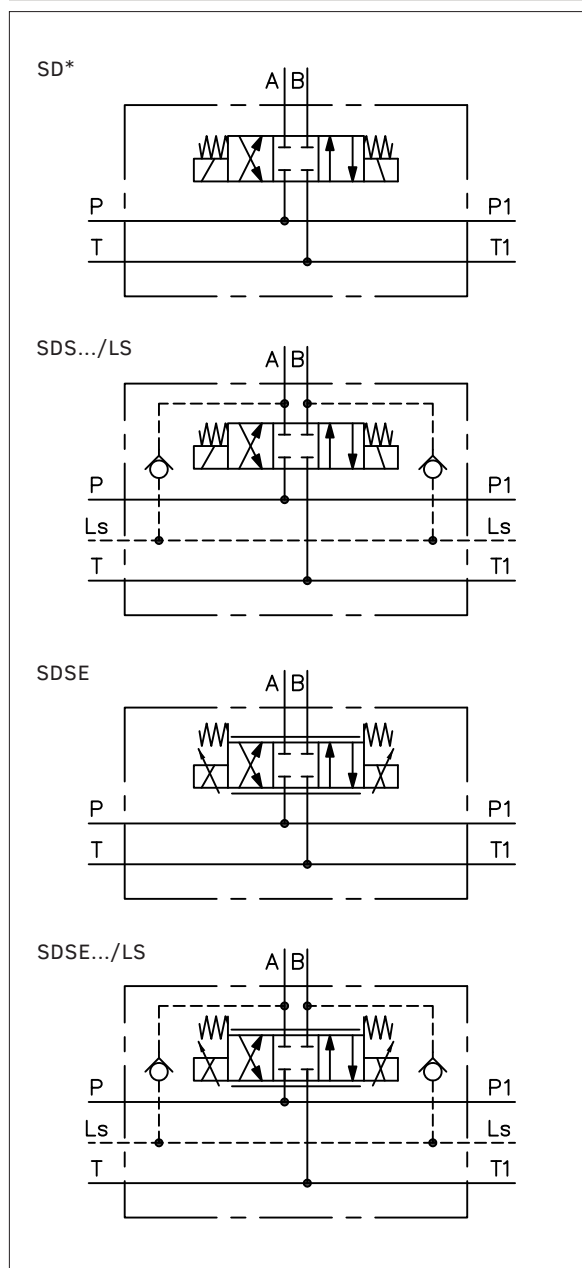
<b>MAXIMUM OPERATING PRESSURE</b>	P - A - B ports	320 bar	4600 psi
	T and T1 ports	250 bar	3600 psi
<b>FLOW CAPACITY</b>	parallel	60 l/min	15.9 gpm
	series	50 l/min	13.2 gpm

**SDSE OPERATING PARAMETERS**

<b>MAXIMUM OPERATING PRESSURE</b>	P - A - B ports	320 bar	4600 psi
	T and T1 ports	250 bar	3600 psi
<b>FLOW CAPACITY</b>		26 l/min	15.9 gpm

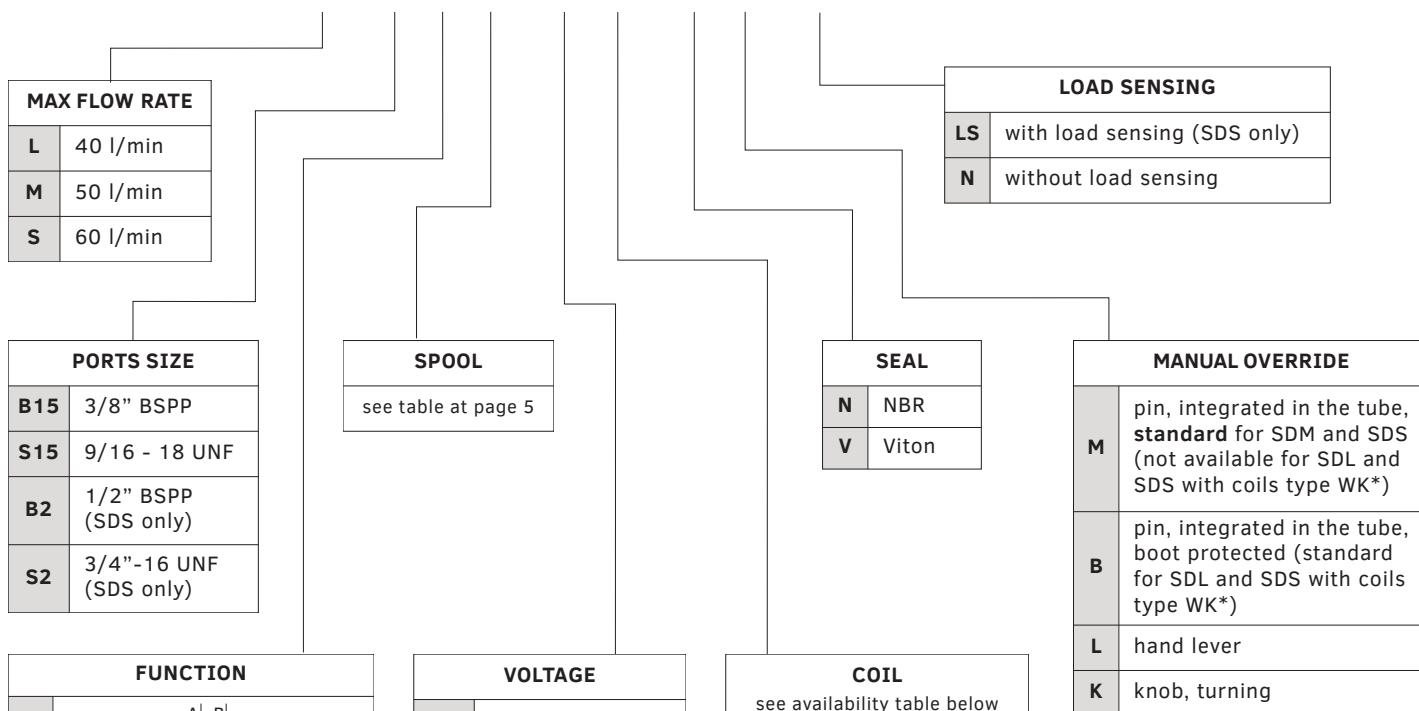
<b>RANGE TEMPERATURES:</b>	ambient	-20 to +60 °C	-4 to +140 °F
	fluid	-20 to +82 °C	-4 to +180 °F
<b>FLUID VISCOSITY</b>	range	10 - 400 cSt	60 - 1900 SUS
	recommended	25 cSt	120 SUS
<b>FLUID CONTAMINATION</b>	ISO 4406:1999 class 18/16/13		

**WORKING SECTION HYDRAULIC SYMBOLS**



ON-OFF WORKING SECTIONS

**SD** ■ - ■ ■ ■ - ■ ■ - ■ ■ - ■ ■ - **1** \_\_\_\_\_ design mark



MAX FLOW RATE	
L	40 l/min
M	50 l/min
S	60 l/min

LOAD SENSING	
LS	with load sensing (SDS only)
N	without load sensing

PORTS SIZE	
B15	3/8" BSPP
S15	9/16 - 18 UNF
B2	1/2" BSPP (SDS only)
S2	3/4"-16 UNF (SDS only)

**SPOOL**  
see table at page 5

SEAL	
N	NBR
V	Viton

MANUAL OVERRIDE	
M	pin, integrated in the tube, <b>standard</b> for SDM and SDS (not available for SDL and SDS with coils type WK*)
B	pin, integrated in the tube, boot protected (standard for SDL and SDS with coils type WK*)
L	hand lever
K	knob, turning

FUNCTION	
<b>D</b>	<p>double solenoid 3 positions - spring centred</p>
<b>A</b>	<p>single solenoid at side A 2 positions - spring return</p>
<b>B</b>	<p>single solenoid at side B 2 positions - spring return</p>
<b>TA</b>	<p>single solenoid at side A 2 positions - spring return</p>
<b>TB</b>	<p>single solenoid at side B 2 positions - spring return</p>

VOLTAGE	
D12	12 V DC solenoid
D24	24 V DC solenoid
D28	28 V DC solenoid
D48	48 V DC solenoid
D00	without coil

COIL	
see availability table below	
K1	EN 175301-803
K7	DT04-2P 'Deutsch'
WK1	EN 175301-803 zinc-nickel plated
WK7	DT04-2P 'Deutsch' zinc-nickel plated
WK7D	DT04-2P 'Deutsch' zinc-nickel plated with diode
K2	AMP Junior

Working sections with Load Sensing feature require the proper inlet section SDX-QPLS.

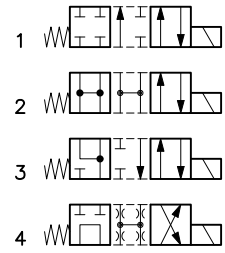
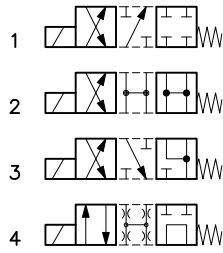
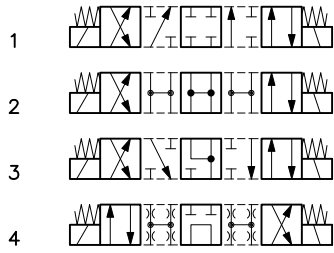
**CODE EXAMPLES:**

SDL - B15D1 - D12K7 - NB - N - 1  
SDM - S15D4 - D12K7 - NL - 1  
SDS - B2D4 - D12K7 - NL - LS - 1

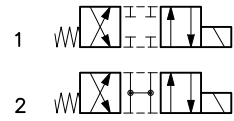
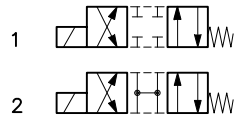
	COILS AVAILABILITY											
	SDL			SDM			SDS					
	K1	K2	WK7	K1	K2	K7	K1	K2	K7	WK1	WK7	WK7D
D12	■	■	■	■	■	■	■	□	■	■	■	■
D24	■	■	■	■	■	■	■	□	■	■	■	■
D28	■	-	-	-	-	-	■	-	-	-	-	-
D48	■	-	-	-	-	-	■	-	-	-	-	-

■ available  
□ upon request

FUNCTION D	FUNCTION A	FUNCTION B
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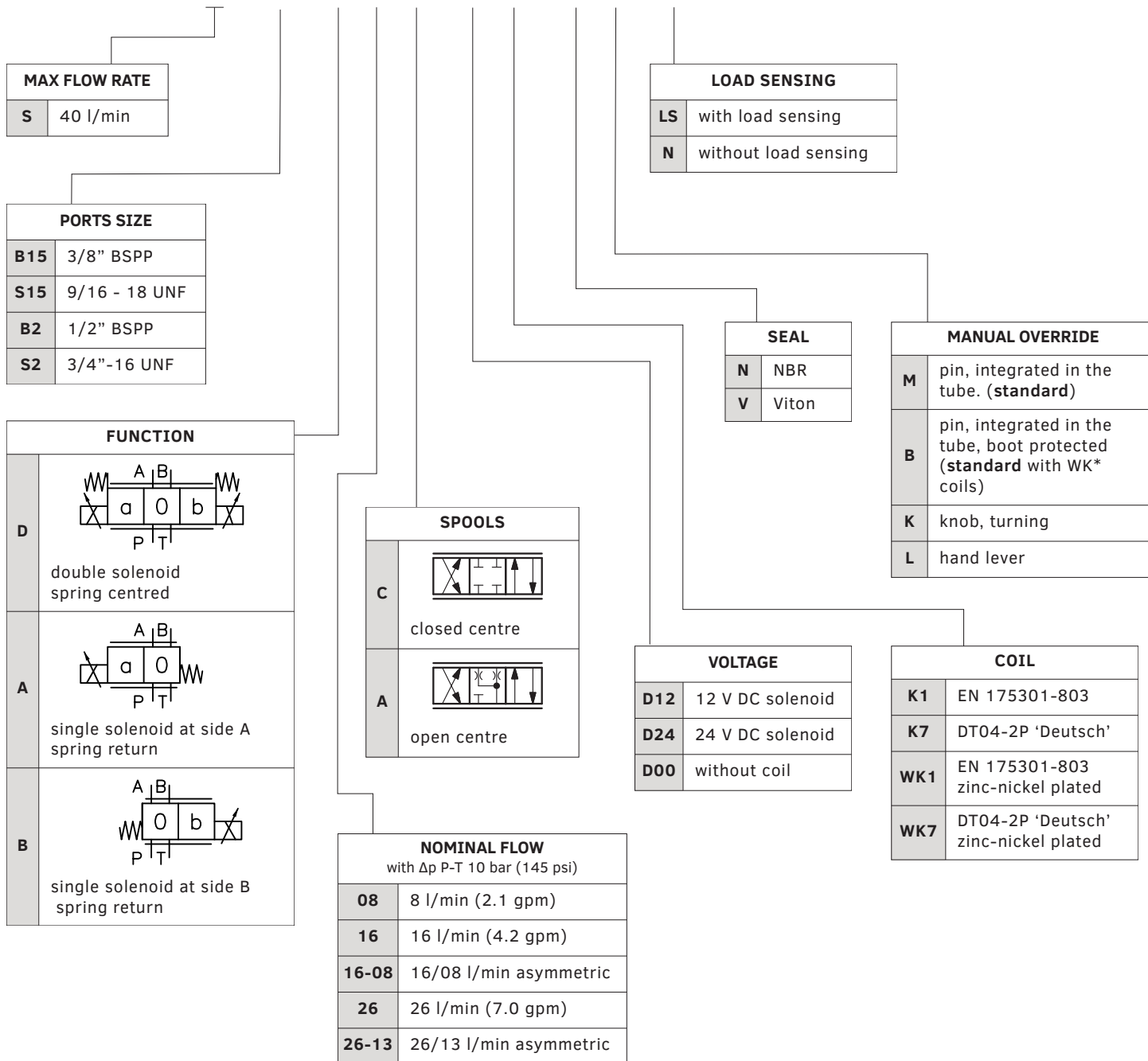


FUNCTION TA	FUNCTION TB
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PROPORTIONAL WORKING SECTION

**SDSE-** [ ] - [ ] [ ] [ ] - [ ] [ ] - [ ] [ ] - [ ] - **1** \_\_\_\_\_ design mark



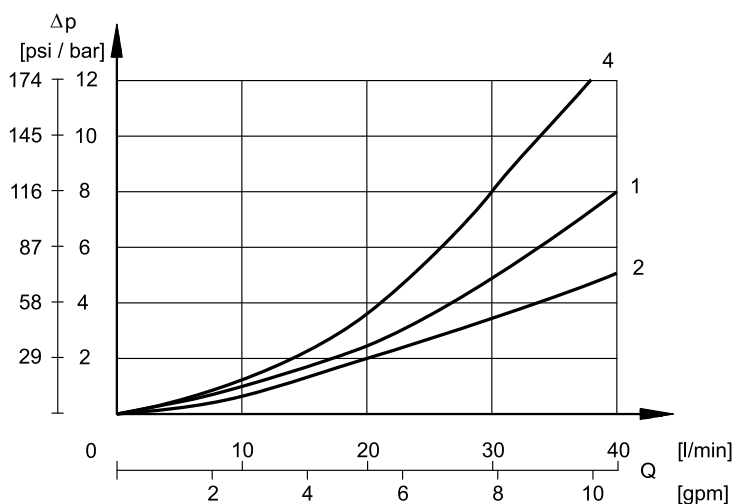
Working sections with Load Sensing feature need the proper inlet section SDX-QPLS.

On-off and proportional working sections can be combined in a single assembly.

CODE EXAMPLES:

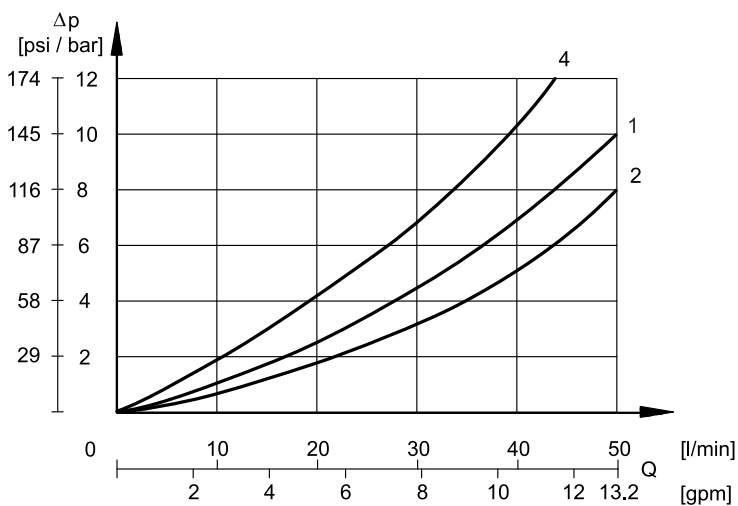
SDSE - B15-D26C - D12K7 - NM - LS - 1  
SDSE - B2-D26C - D12WK7 - NL - N- 1

**SDL PRESSURE DROPS  $\Delta p$ -Q**



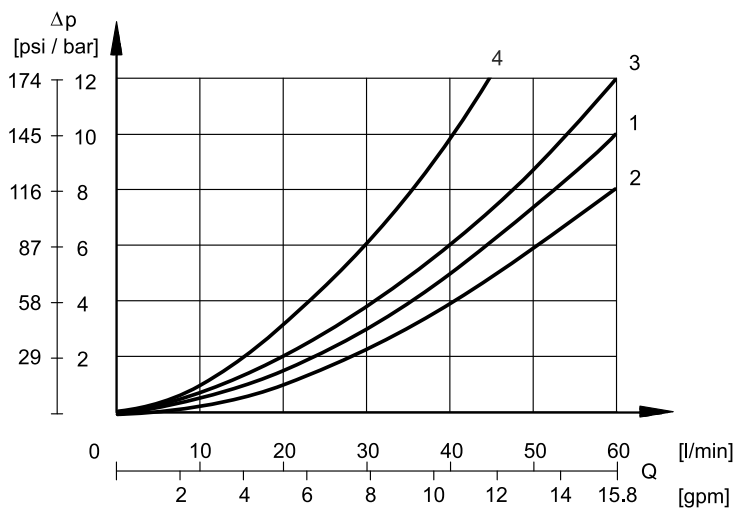
TYPE	CURVE				
	P→A	P→B	A→T	B→T	P→T
D1, A1, B1	1	1	1	1	-
D2, A2, B2	2	2	2	2	2
D3, A3, B3	1	1	2	2	-
D4, A4, B4	4	4	4	4	1
TA1, TB1	1	1	1	1	-
TA2, TB2	1	1	1	1	-

**SDM PRESSURE DROPS  $\Delta p$ -Q**



TYPE	CURVE				
	P→A	P→B	A→T	B→T	P→T
D1, A1, B1	1	1	1	1	-
D2, A2, B2	2	2	2	2	2
D3, A3, B3	1	1	2	2	-
D4, A4, B4	4	4	4	4	1
TA1, TB1	2	2	2	2	-
TA2, TB2	1	1	1	1	-

**SDS PRESSURE DROPS  $\Delta p$ -Q**

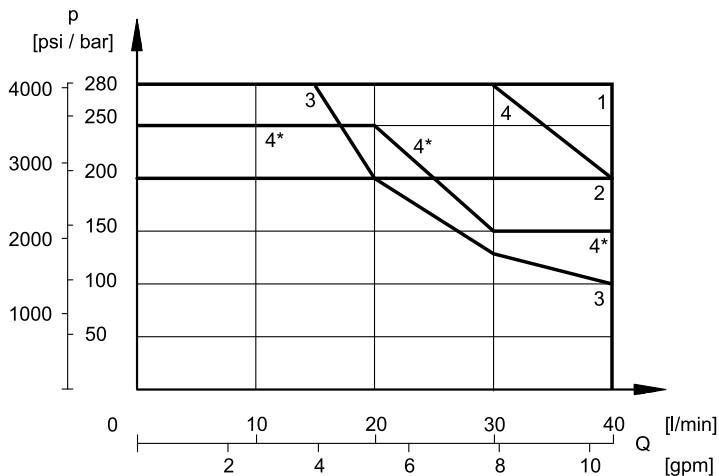


SPOOL TYPE	CURVE				
	P→A	P→B	A→T	B→T	P→T
D1, A1, B1	1	1	3	3	-
D2, A2, B2	2	2	1	1	2
D3, A3, B3	3	3	2	2	-
D4, A4, B4	4	4	4	4	1
TA1, TB1	3	3	3	3	-
TA2, TB2					

The curves define the operating flow rate ranges based on valve pressure.

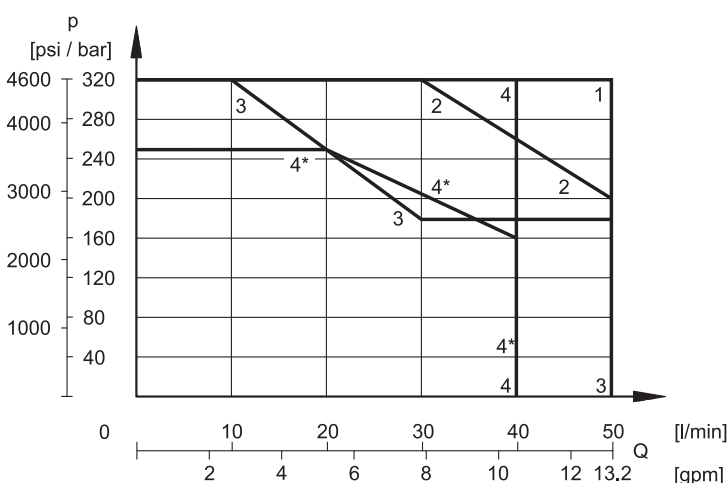
The values were obtained according to ISO 6403 standards, with solenoids at rated temperature and supplied with 90% of the nominal voltage. Values are obtained with mineral oil (viscosity 36 cSt, temperature 50 °C) and filtration in accordance with ISO 4406:1999, class 18/16/13.

**SDL PERFORMANCE CURVES**



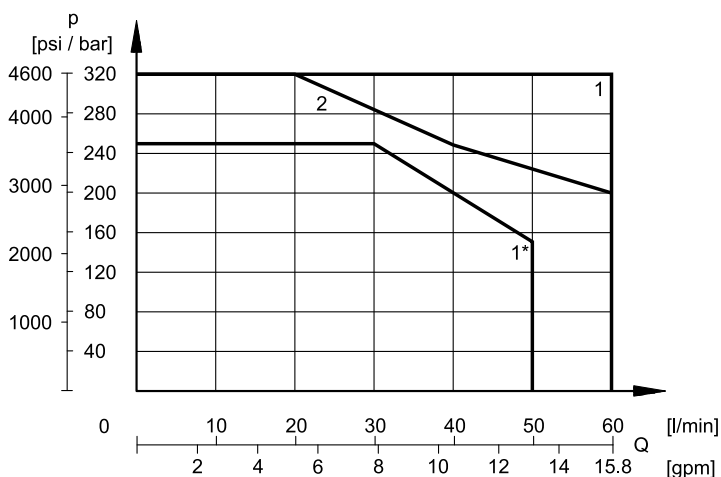
D1, A1, B1	1
D2, A2, B2	2
D3, A3, B3	3
D4, A4, B4	4
D4, A4, B4 reverse flow	4*
TA1, TB1	4
TA2, TB2	1

**SDM PERFORMANCE CURVES**



D1, A1, B1	1
D2, A2, B2	2
D3, A3, B3	3
D4, A4, B4	4
D4, A4, B4 reverse flow	4*
TA1, TB1	2
TA2, TB2	1

**SDS PERFORMANCE CURVES**

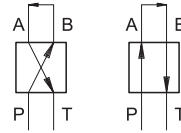


D1, A1, B1	1
D2, A2, B2	1
D3, A3, B3	2
D4, A4, B4	1
D4, A4, B4 reverse flow	1*
TA1, TB1	1
TA2, TB2	1

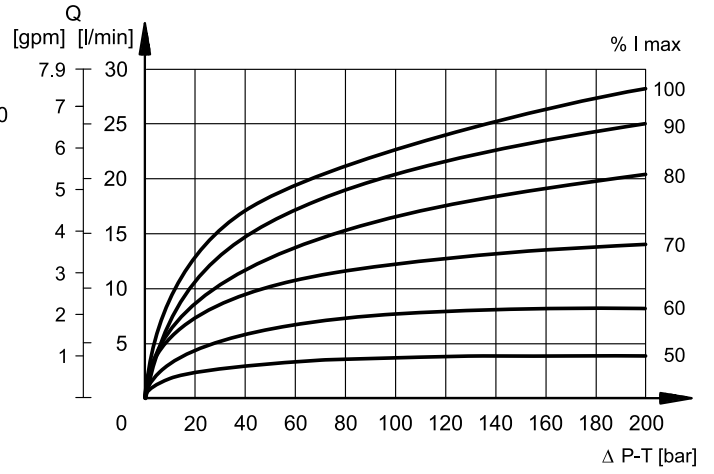
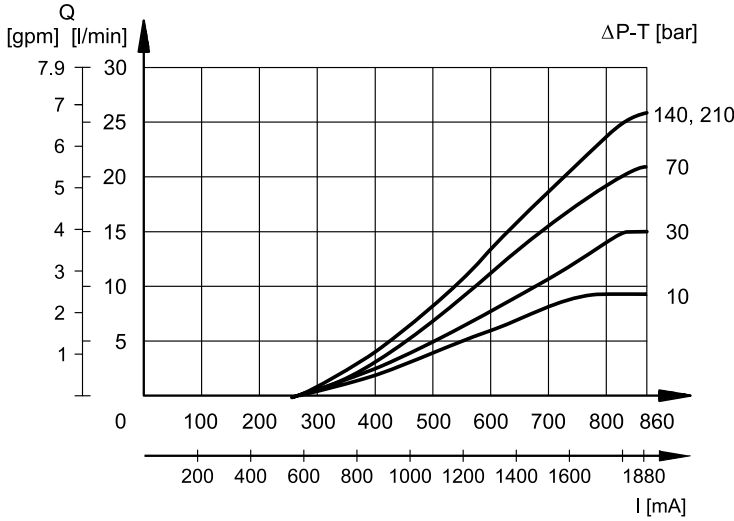
**NOTE:** The reverse flow condition occurs in series circuits made with elements designed for parallel connection and plugs, and only in even-position elements. See the hydraulic diagram on page 32.

Flow characteristic curves obtained with 24 V DC valve.

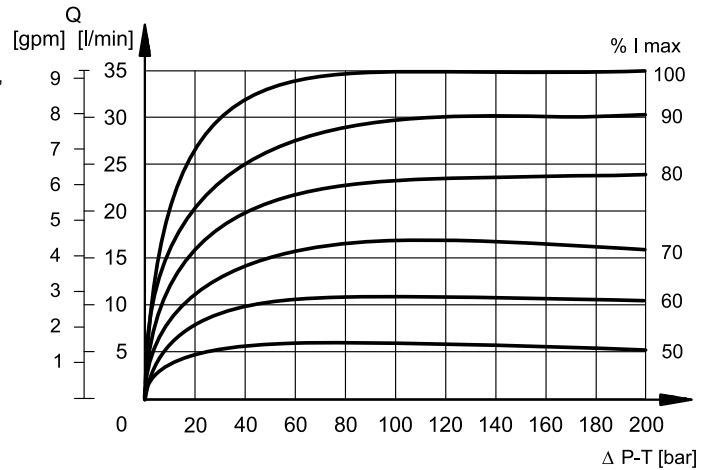
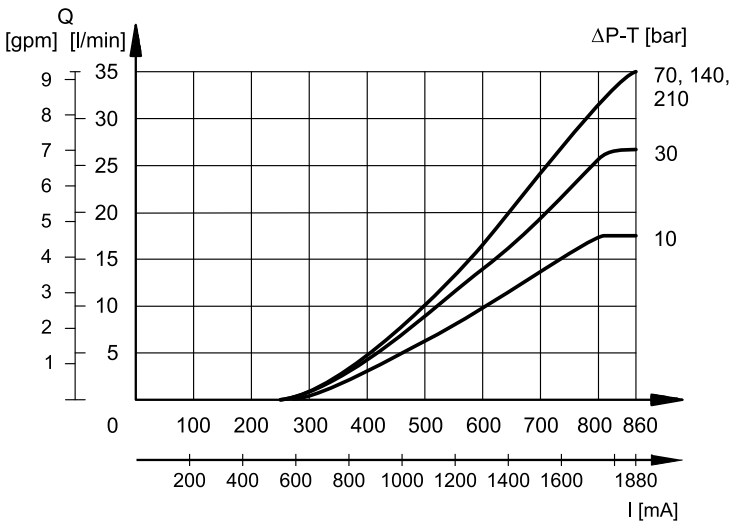
The  $\Delta p$  values are measured between P and T (full loop) valve ports.



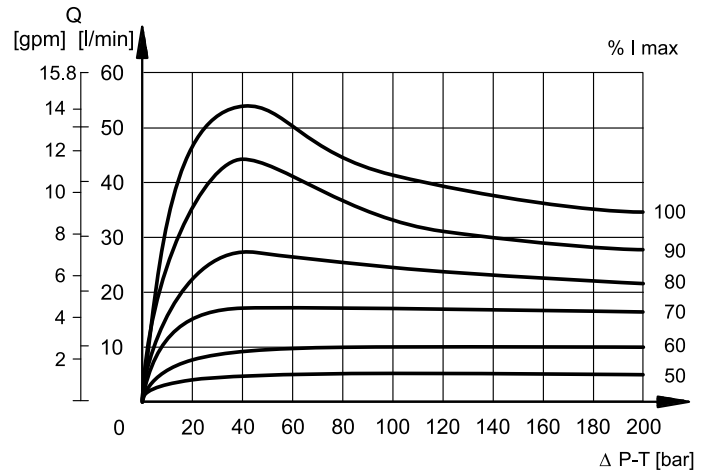
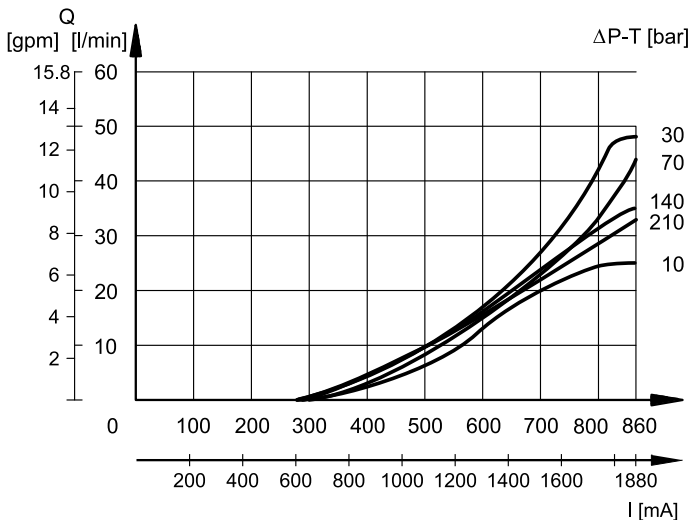
**08C / 08A**



**16C / 16A**



**26C / 26A**



The solenoid consists of a tube and a coil. The coil is mounted onto the tube and secured with a retaining ring.

The WK7D coil includes a suppression diode to protect against voltage peaks. During switching, the diode significantly reduces the energy released by the winding, limiting the voltage to 31.4 V for the D12 coil and 58.9 V for the D24 coil.

Contact us to order coils as spare parts.

<b>DUTY CYCLE</b>		100%
<b>ELECTROMAGNETIC COMPATIBILITY (EMC)</b>		according to European directive 2014/30/EU
<b>PROTECTION CLASS FOR INSULATION</b>	copper wire	class H (180 °C)
	coil	class F (155 °C)

	Absorbed power [W]	Resistance at 20 °C [Ω]	Current at 20 °C. [A]
<b>SDL WORKING SECTION</b>			
<b>D12</b>	26.5	5.4	2.2
<b>D24</b>	27.8	20.7	1.16
<b>D28</b>	28.5	27.5	1.02
<b>D48</b>	28	82	0.58

<b>SDM WORKING SECTION</b>			
<b>D12</b>	28.9	4.98	2.41
<b>D24</b>	28	21	1.15

<b>SDS WORKING SECTION</b>			
<b>D12</b>	32.7	4.4	2.72
<b>D24</b>	31	18.6	1.29
<b>D28</b>	31	26	1.11
<b>D48</b>	29.5	78.6	0.61

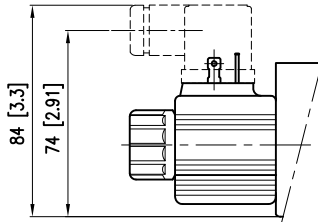
<b>SDSE WORKING SECTION</b>			
<b>D12</b>	12	4.4	1.88
<b>D24</b>	24	18.6	0.86

## ELECTRICAL CONNECTIONS AND IP RATING

The declared IP ratings comply with EMC Directive 2014/30/EU and apply only if valve and connectors with matching IP ratings are correctly installed. Connectors are not included with solenoid valves but are always supplied with proportional valves.

WK1, WK7, and WK7D coils offer improved IP ratings over standard metal coils, thanks to zinc-nickel plating and specific design features.

## SDL - K1

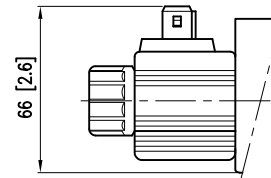
**EN 175301-803 (ex DIN 43650)**

Requires mating connectors EN 175301-803 type A

IP degree of electrical connection: IP66

IP degree of whole valve: IP 66

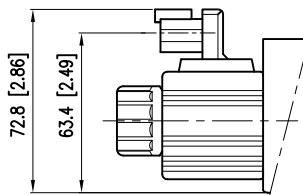
## SDL - K2

**AMP Junior**

IP degree of electrical connection: IP65/IP67

IP degree of whole valve: IP65/IP67

## SDL - K7

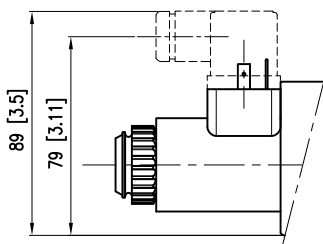
**DEUTSCH DT04 MALE**

IP degree of electrical connection: IP65/IP68/IP69

IP degree of whole valve: IP65/IP68/IP69

IP degree according to ISO 20653: IP69K

## SDM - K1

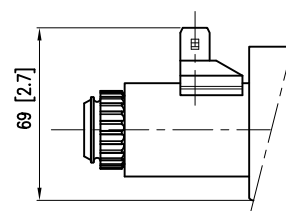
**EN 175301-803 (ex DIN 43650)**

Requires mating connectors EN 175301-803 type A

IP degree of electrical connection: IP65

IP degree of whole valve: IP 65

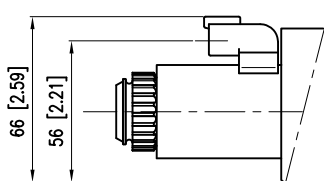
## SDM - K2

**AMP Junior**

IP degree of electrical connection: IP65

IP degree of whole valve: IP65

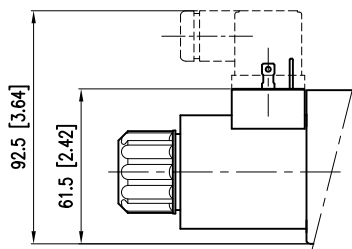
## SDM - K7

**DEUTSCH DT04 MALE**

IP degree of electrical connection: IP65

IP degree of whole valve: IP65

SDS / SDSE - K1



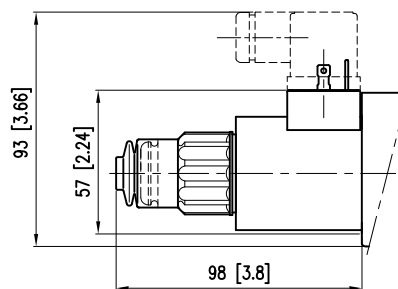
**EN 175301-803 (ex DIN 43650)**

Mating connectors EN 175301-803 type A

IP degree of electrical connection: IP65

IP degree of whole valve: IP 65

SDS / SDSE - WK1



**EN 175301-803 (ex DIN 43650)**

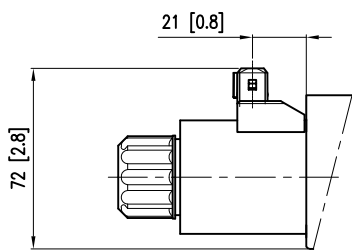
Zinc-nickel plated coil.

IP degree of electrical connection: IP66

IP degree of whole valve: IP66

The pin for manual override is boot-protected (code B).

SDS - K2



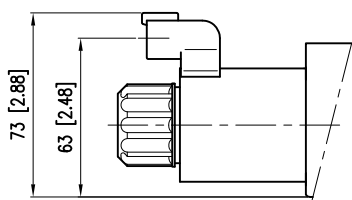
**AMP Junior**

Upon request only.

IP degree of electrical connection: IP65/IP67

IP degree of whole valve: IP 65

SDS / SDSE - K7



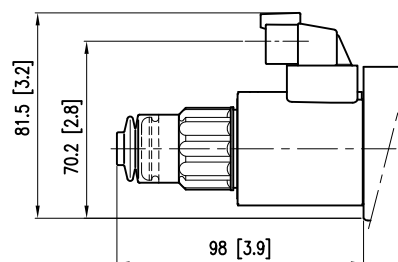
**DEUTSCH DT04 MALE**

IP degree of electrical connection: IP65/IP67

IP degree of whole valve: IP 65

SDS / SDSE - WK7

SDS ONLY - WK7D



**DEUTSCH DT04 MALE**

Zinc-nickel plated coil.

The WK7D coil includes a suppression diode to protect against voltage peaks. More details on page 10.

IP degree of electrical connection: IP66/IP68/IP69

IP degree of whole valve: IP66/IP68/IP69

IP degree according to ISO 20653: IP69K

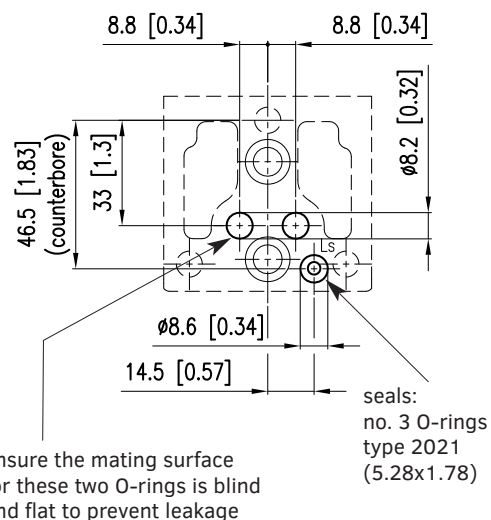
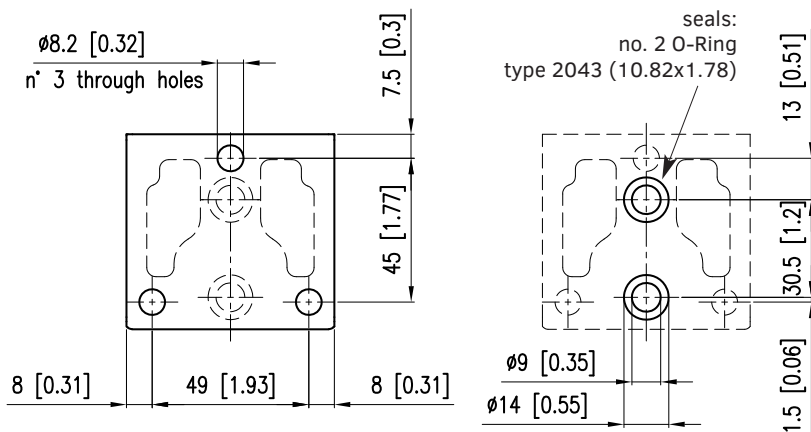
The pin for manual override is boot-protected (code B).

SECTIONAL MOUNTING INTERFACES

dimensions in mm [in]

**STANDARD**  
(Code N)

**LOAD SENSING PORT**  
(Code LS)

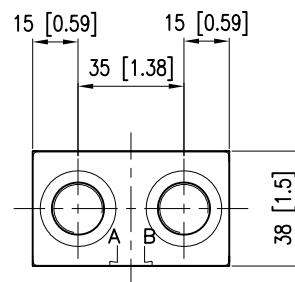
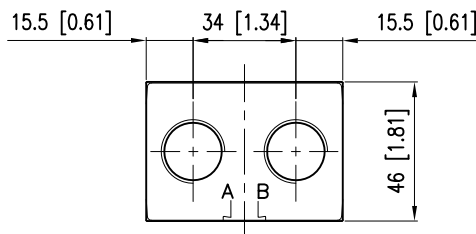
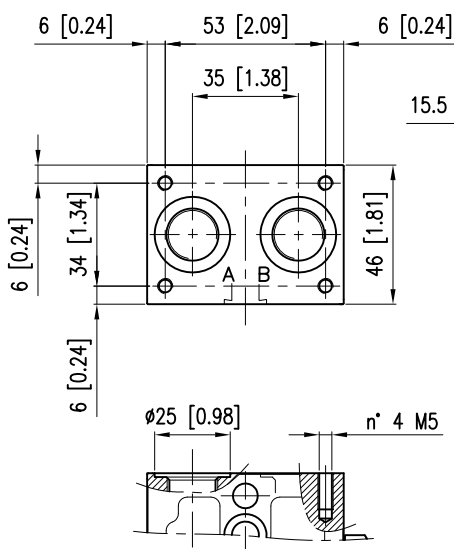


MOUNTING INTERFACE - WORKING PORTS

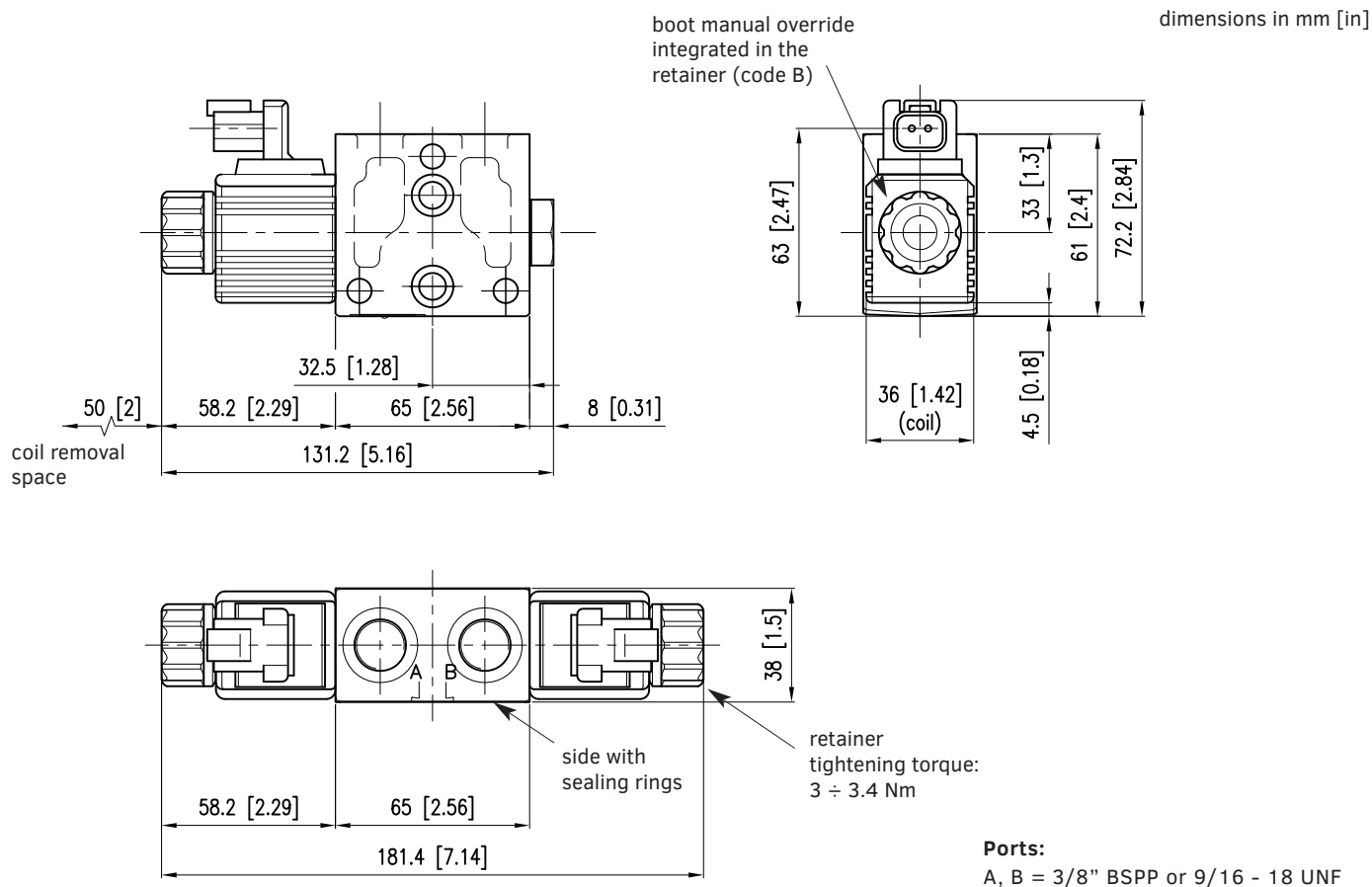
**SDS and SDSE**  
with mounting surface  
for flanged module  
available ports:  
B15 or S15

**SDS and SDSE**  
available ports:  
B2 or S2

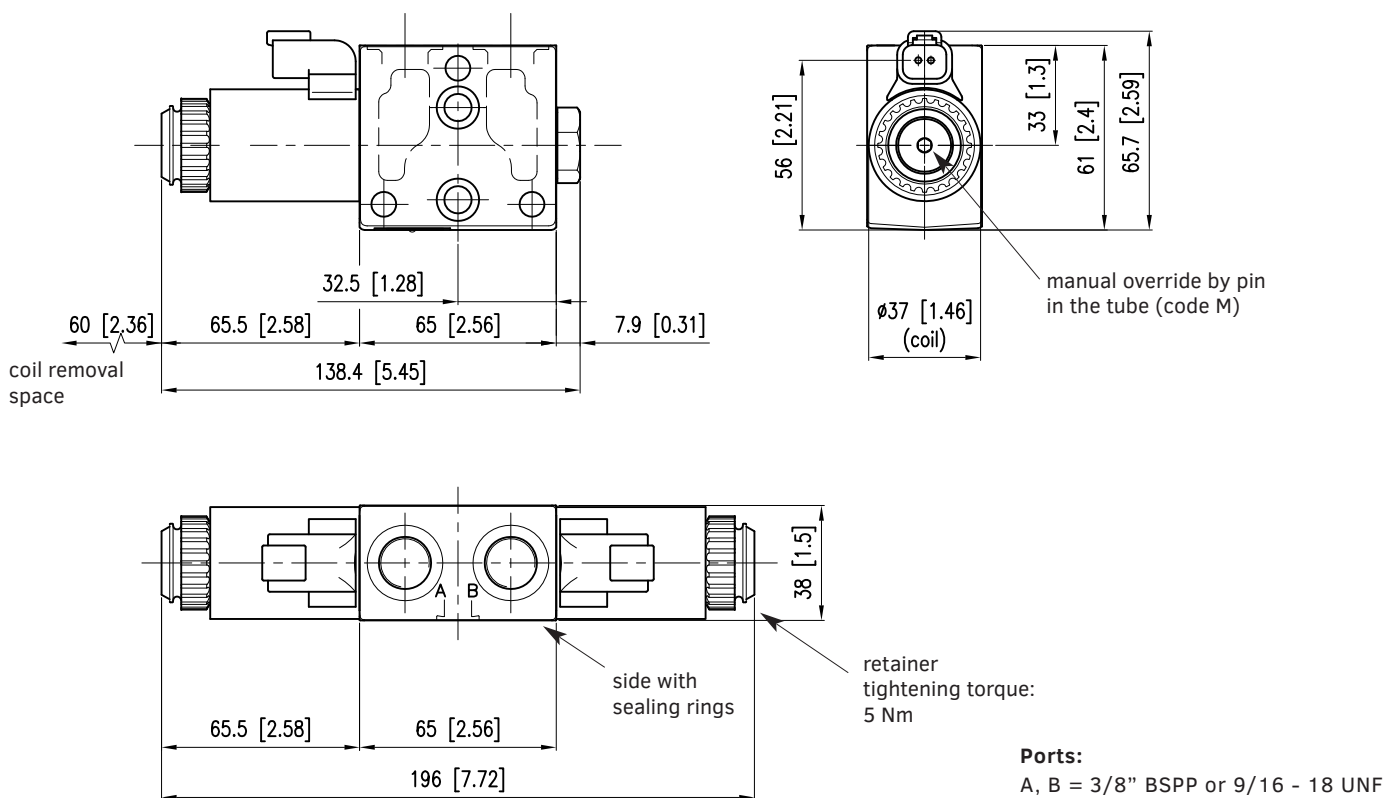
**SDL and SDM**  
available ports:  
B15 or S15



SDL (K7 COIL)

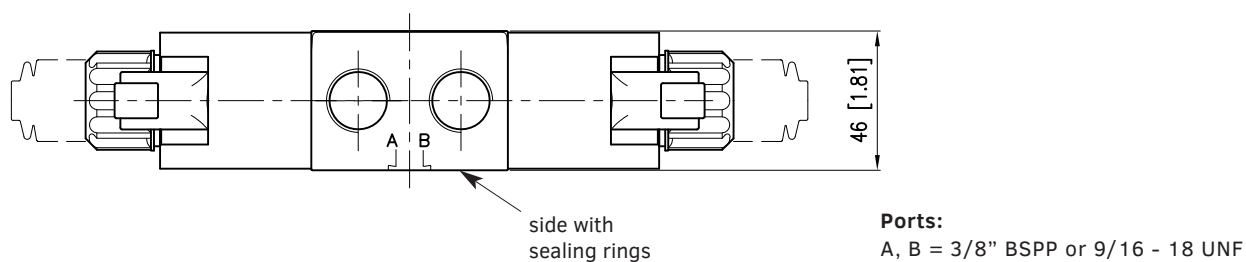
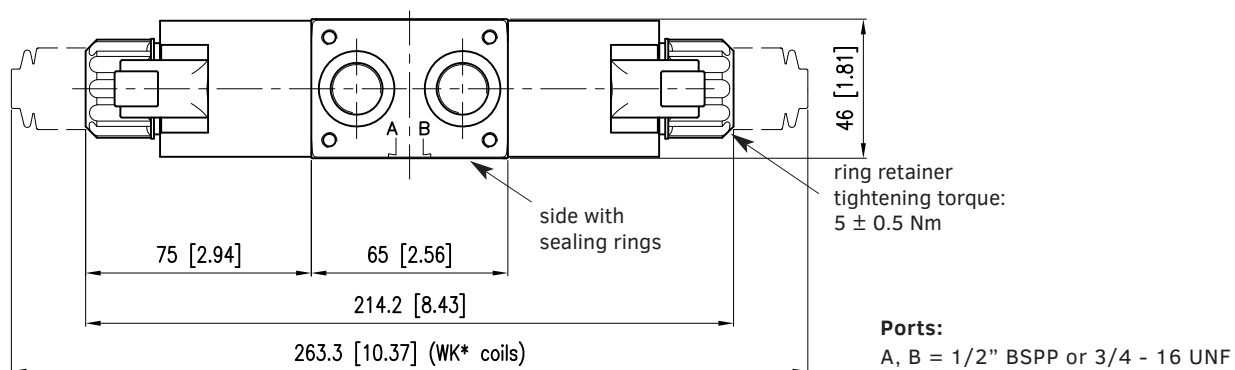
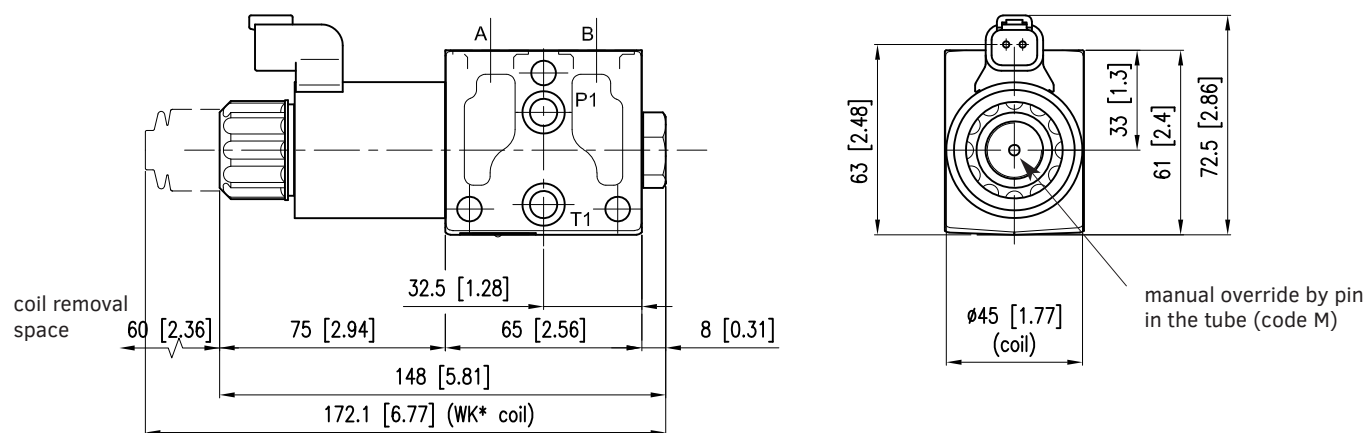


SDM (K7 COIL)



SDS / SDSE (K7 COIL)

dimensions in mm [in]

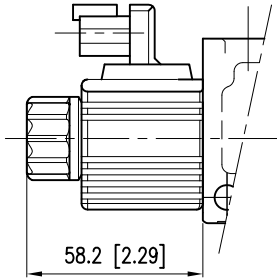


**OVERRIDE PIN INTEGRATED THE TUBE, BOOT PROTECTED: Code B**

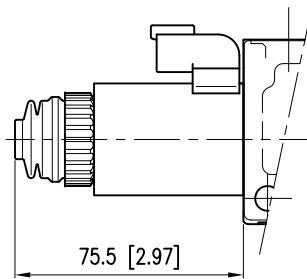
The SDL standard element is already equipped with boot protection for the solenoid tube.

dimensions in mm [in]

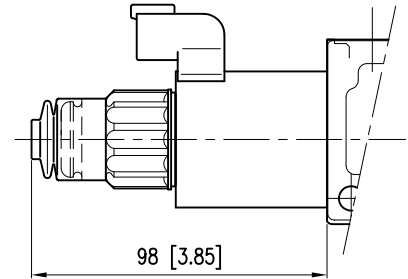
**SDL**



**SDM**

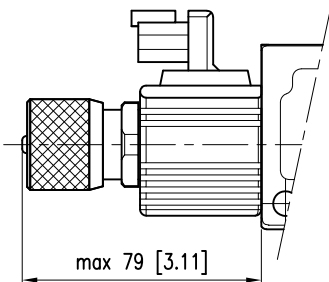


**SDS**

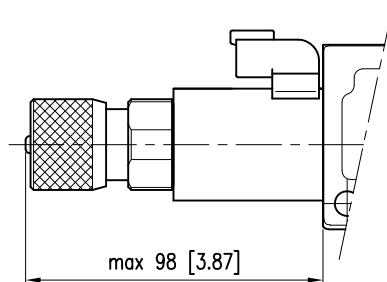


**KNOB, TURNING: Code K**

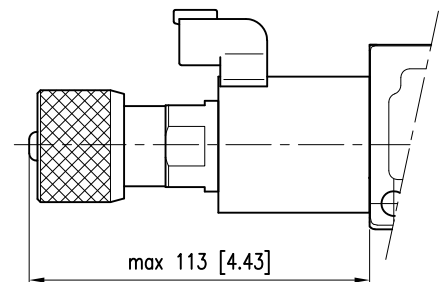
**SDL**



**SDM**



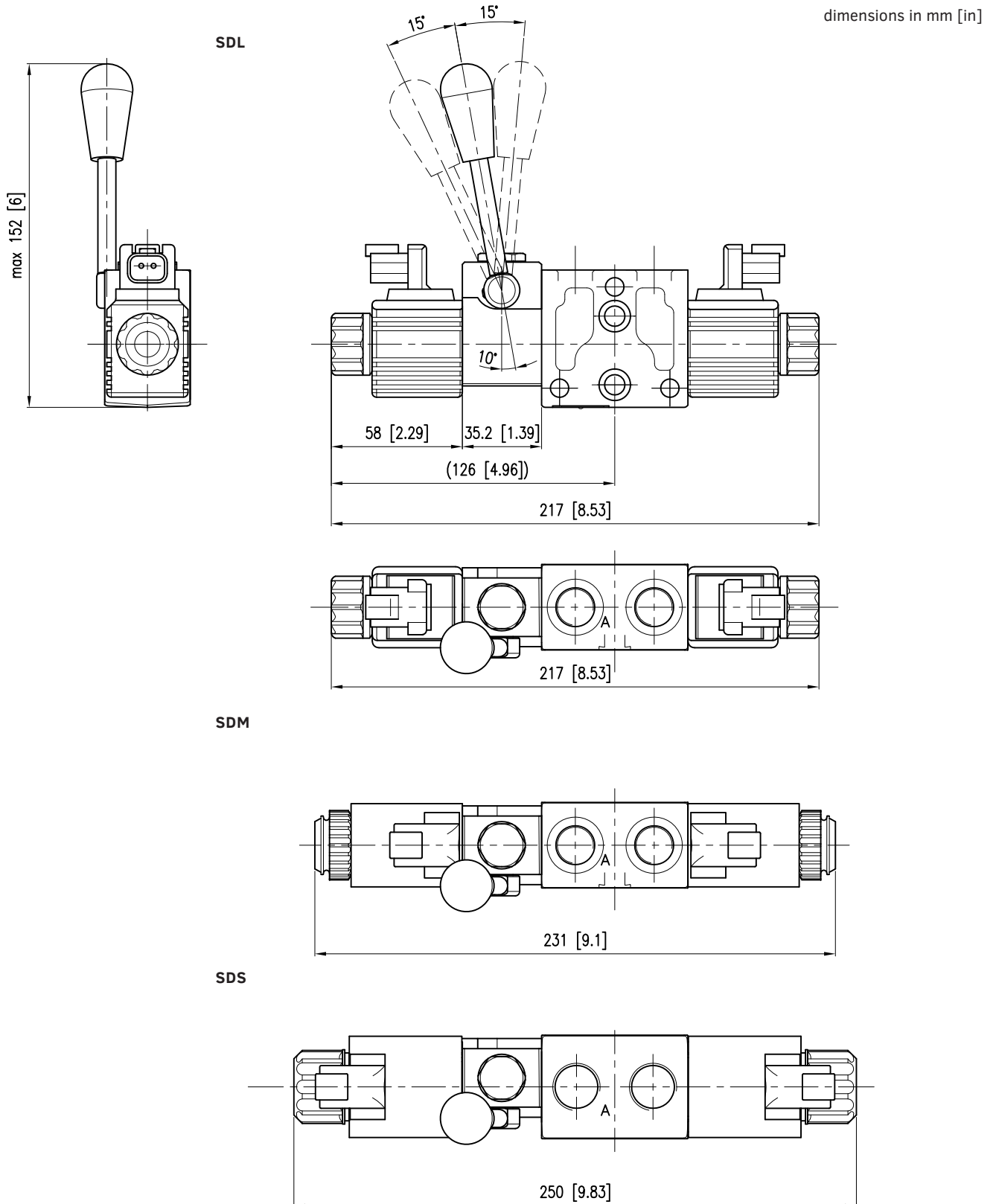
**SDS**



**HAND LEVER: Code L**

Devices are mounted on side A. For different configurations, please contact our technical department. Refer to the overall drawings on the previous pages for any dimensions not specified here.

The CHL lever device can operate with a maximum pressure of 50 bar in line T and is therefore not suitable for series circuits.



INLET SECTIONS: BASIC

**SDX - [ ] S - [ ] - 1** ————— design mark

PORTS SIZE		MATERIAL		SEAL	
B2	1/2" BSPP	S	steel (zinc-plated)	N	NBR (standard)
S2	3/4"-16 UNF			V	Viton

INLET SECTIONS: PRESSURE CONTROL

**SDX - P [ ] - B2S - [ ] - 1**

FUNCTION		RELIEF VALVE		PORTS SIZE		MATERIAL		SEAL	
P	pressure control	140	up to 140 bar	B2	1/2" BSPP	S	steel (zinc-plated)	N	NBR (standard)
		210	up to 210 bar					V	Viton
		320	up to 320 bar						

INLET SECTIONS: PRESSURE CONTROL WITH UNLOADING VALVE

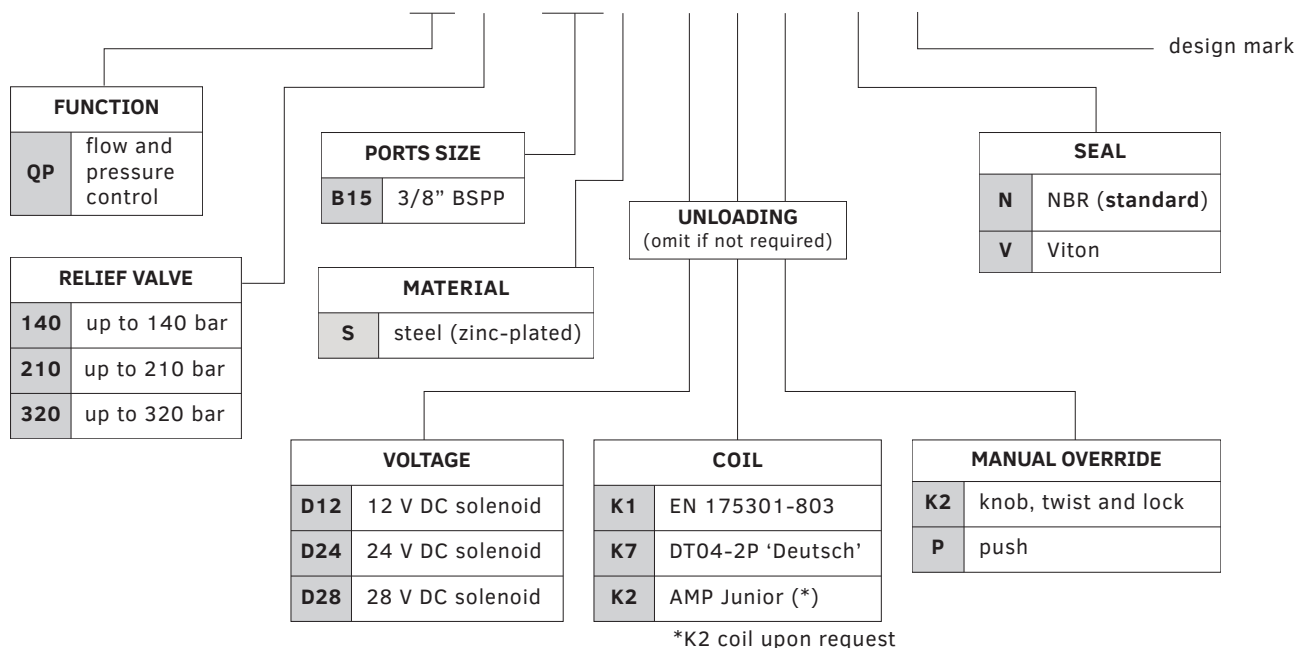
**SDX - P [ ] - B2S - [ ] [ ] [ ] - [ ] - 2**

FUNCTION		PORTS SIZE		MATERIAL		SEAL		VOLTAGE		COIL		MANUAL OVERRIDE	
P	pressure control	B2	1/2" BSPP	S	steel (zinc-plated)	N	NBR (standard)	D12	12 V DC solenoid	K1	EN 175301-803	S	screw
						V	Viton	D24	24 V DC solenoid	K7	DT04-2P 'Deutsch'	P	push
								D28	28 V DC solenoid	K2	AMP Junior (*)		

\*K2 coil upon request

INLET SECTION: FLOW AND PRESSURE CONTROL, WITH OR WITHOUT UNLOADING VALVE

# SDX - QP - B15S - - - -1



INLET SECTION FOR VALVES WITH LS PORT: FLOW AND PRESSURE CONTROL, WITH OR WITHOUT UNLOADING VALVE

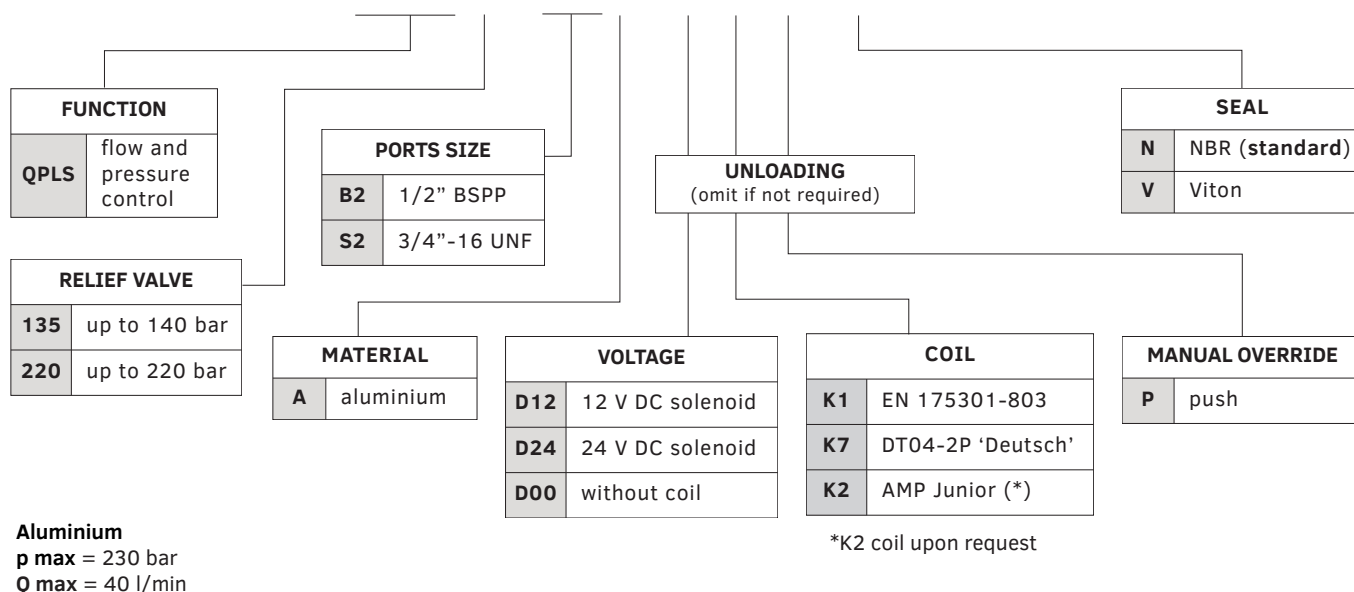
Inlet section designed for stacked valve assemblies supplied by fixed-displacement pumps.

It features a pressure relief valve and a compensator set at approximately 11 bar, ensuring stable upstream pressure. This provides a constant flow to the working port currently under the highest pressure.

When a working port is idle (in neutral), the compensator diverts the flow to tank, optimising efficiency and minimising losses. Versions with the unloading valve allow further pressure reduction when the valve assembly is idle.

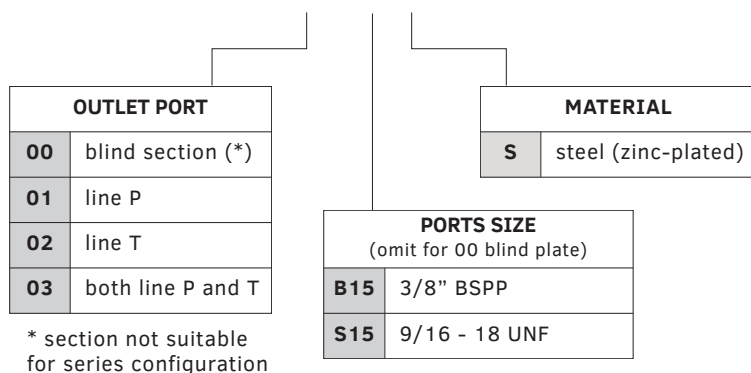
These inlet sections are intended for use with sectional valves of types SDS-LS-1 and SLSE-LS-1.

# SDX - QPLS - B2A - - - -1



**Aluminium**  
p max = 230 bar  
Q max = 40 l/min

## OUTLET SECTIONS

SDX-   -   S-1 ————— design mark

## ELECTRICAL DATA FOR INLET AND OUTLET SECTIONS

Below are the electrical specifications of the unloading valves installed in the inlet sections. The type of unloading valve varies depending on the inlet section type.

For spare parts, please contact our Sales Department.

	Absorbed power [W]	Resistance at 20 °C [Ω]	Current at 20 °C. [A]
<b>UNLOADING VALVE FOR SDX-P INLET</b> (see page 23)			
<b>D12</b>	20	7.2	1.67
<b>D24</b>	20	28.8	0.83

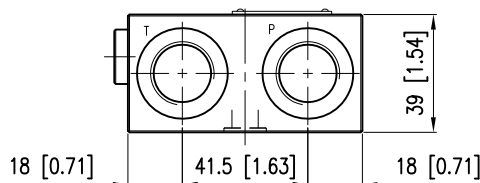
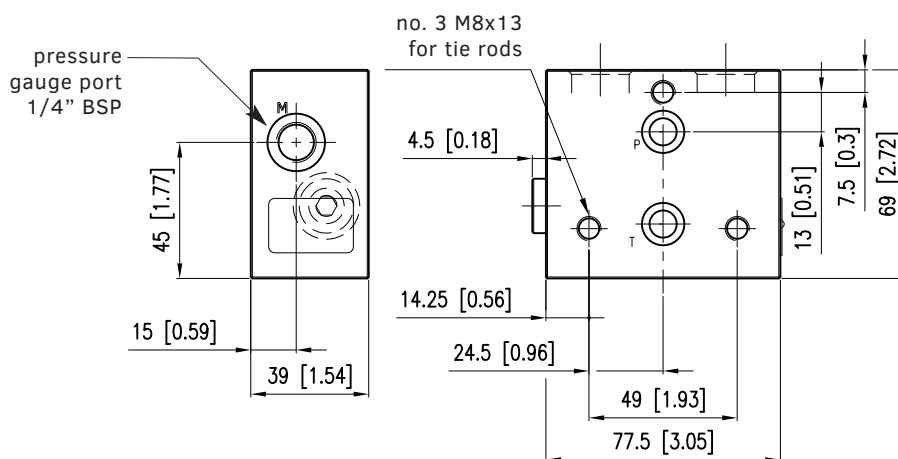
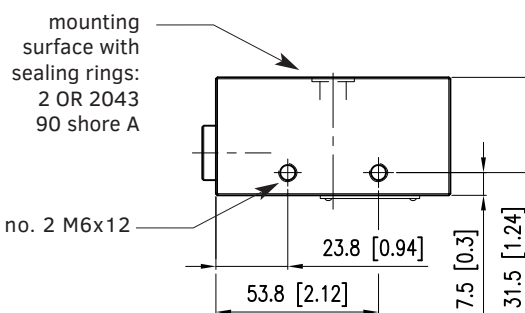
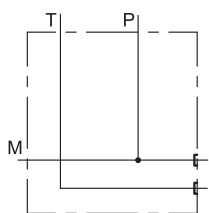
<b>DUTY CYCLE</b>	100%	
<b>ELECTROMAGNETIC COMPATIBILITY (EMC)</b>	according to European directive 2014/30/EU	
<b>PROTECTION CLASS FOR INSULATION</b>	copper wire	class H (180 °C)
	coil	class F (155 °C)

<b>UNLOADING VALVE FOR SDX-QP INLET</b> (see page 24)			
<b>D12</b>	20.5	7	1.2
<b>D24</b>	20.5	28	0.6

<b>UNLOADING VALVE FOR SDX-QPLS INLET</b> (see page 25)			
<b>D12</b>	18	8	1.5
<b>D24</b>	18	3.2	0.75

**BASIC INLET SDX-B2S-\*-1**

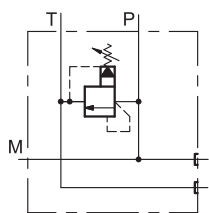
dimensions in mm [in]



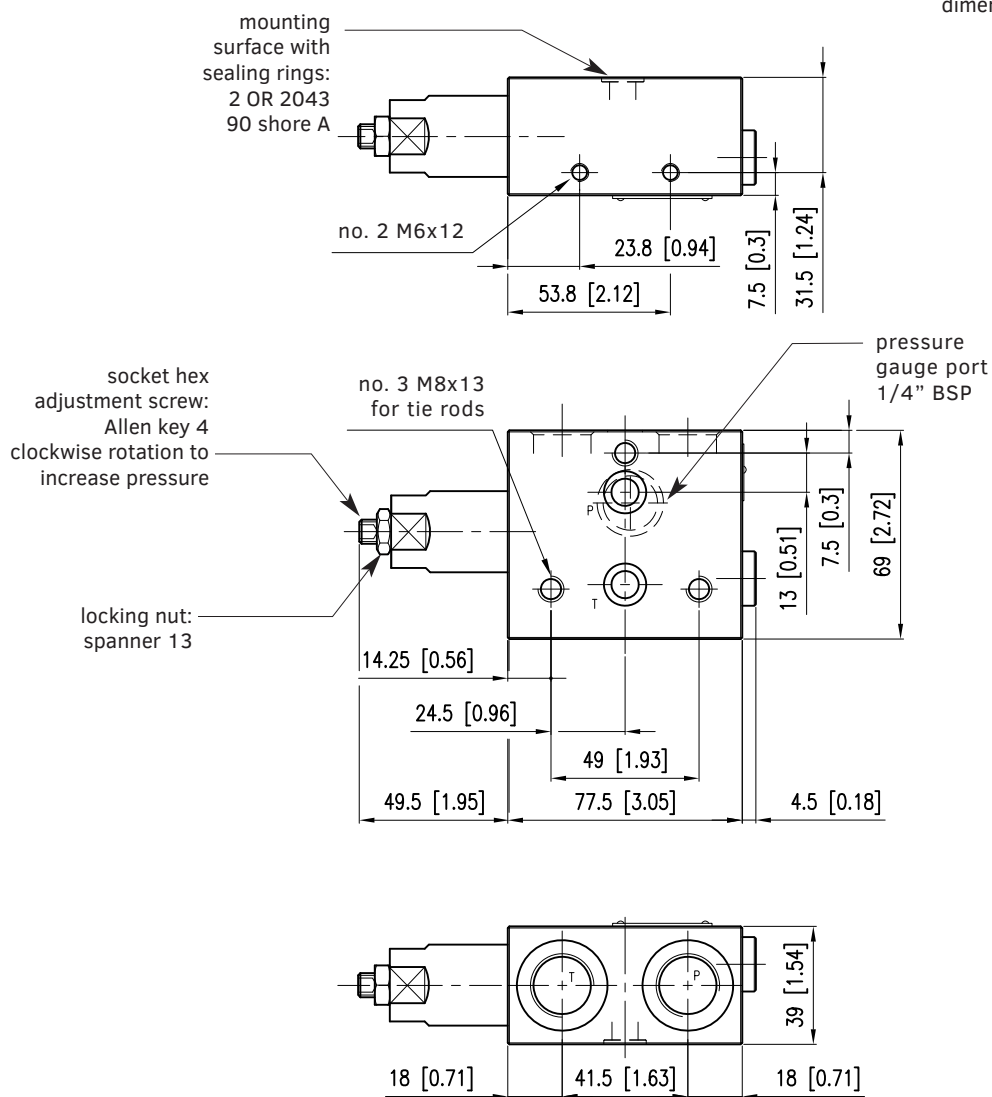
**Ports:** P, T = 1/2" BSPP

**NOTE:** See page 12 for missing mounting interface dimensions.

INLET WITH PRESSURE CONTROL VALVE SDX-P\*\*\*-B2S-\*-1



dimensions in mm [in]

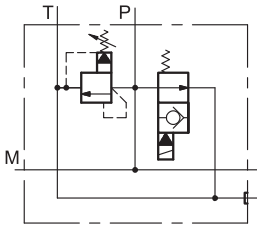


Ports: P, T = 1/2" BSPP

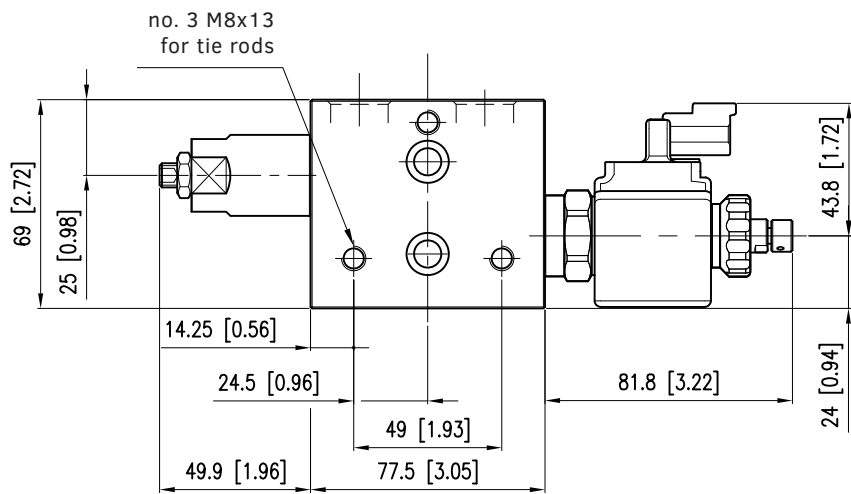
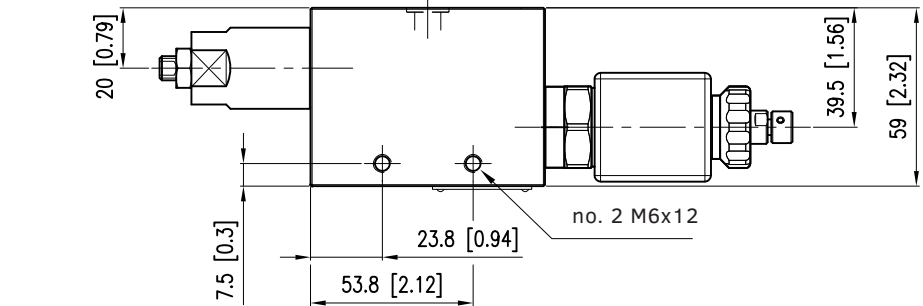
**NOTE:** See page 12 for missing mounting interface dimensions.

INLET WITH PRESSURE CONTROL VALVE AND UNLOADING SDX-P\*\*\*-B2S-D\*\*K7P-\*-2

dimensions in mm [in]

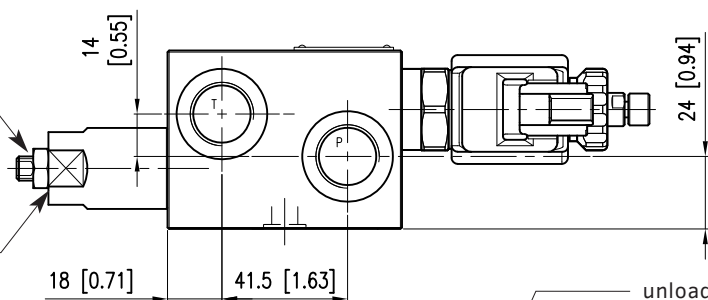


mounting surface with sealing rings:  
2 OR 2043  
90 shore A

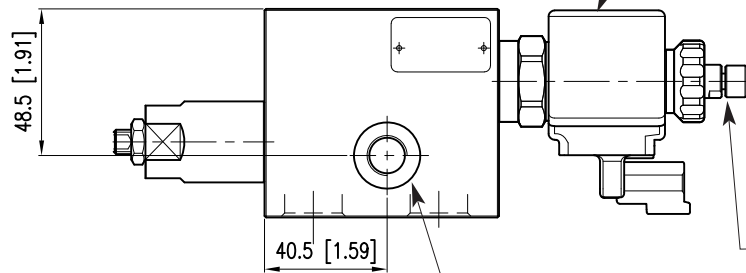


socket hex adjustment screw:  
Allen key 4  
clockwise rotation to increase pressure

locking nut:  
spanner 13



unloading valve here shown with K7 connection



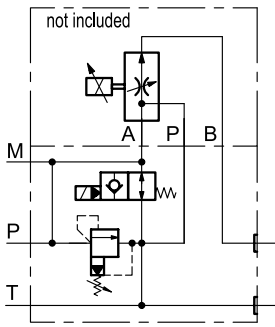
push manual override: look at the model number for further choices.

Ports: P, T = 1/2" BSPP

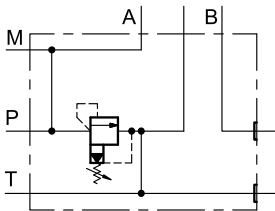
NOTE: See page 12 for missing mounting interface dimensions.

INLET WITH PRESSURE CONTROL VALVE AND UNLOADING SDX-QP\*\*\*-B15S-D\*\*K7P-\*-1

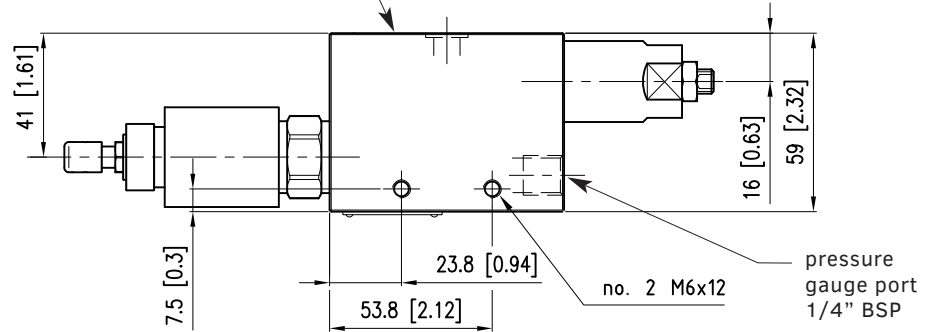
dimensions in mm [in]



**NOTE:** The same component without the unloading valve is: SDX-PQ\*\*\*-B15S-\*-1



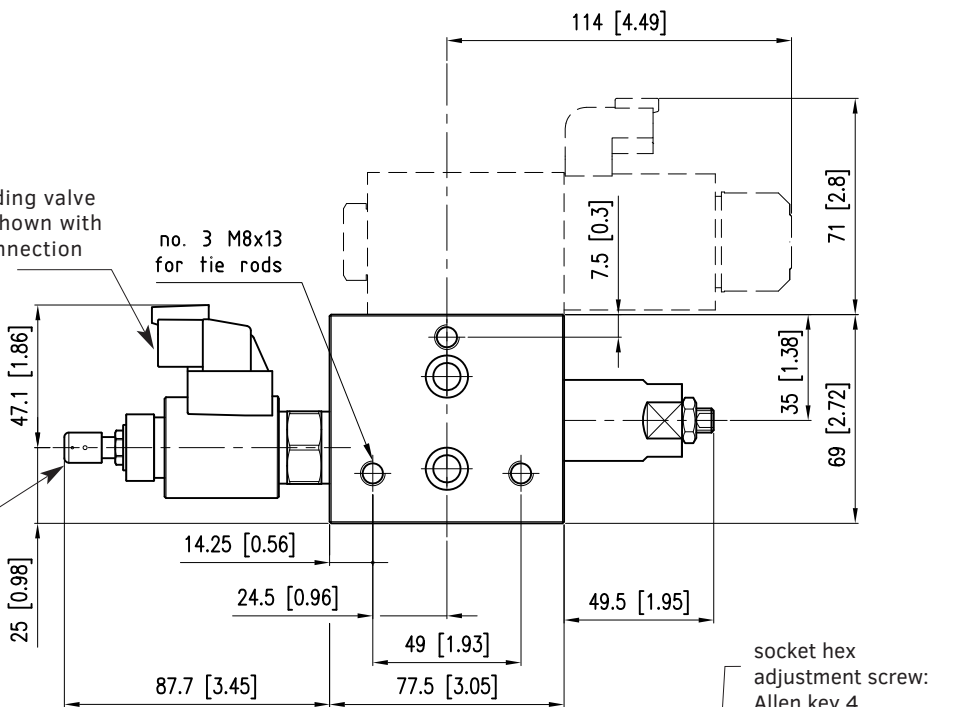
mounting surface with sealing rings: 2 OR 2043 90 shore A



unloading valve here shown with K7 connection

no. 3 M8x13 for tie rods

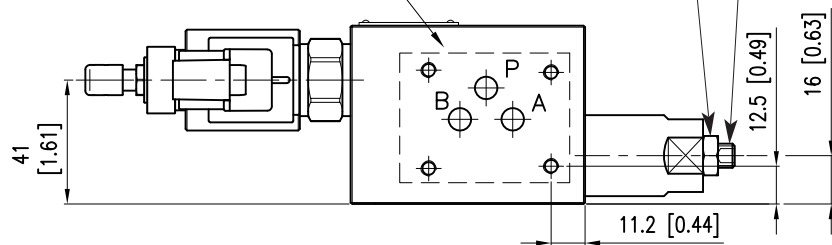
push manual override: look at the model number for further choices.



mounting pattern ISO 6263-03 (CETOP 03) without T port

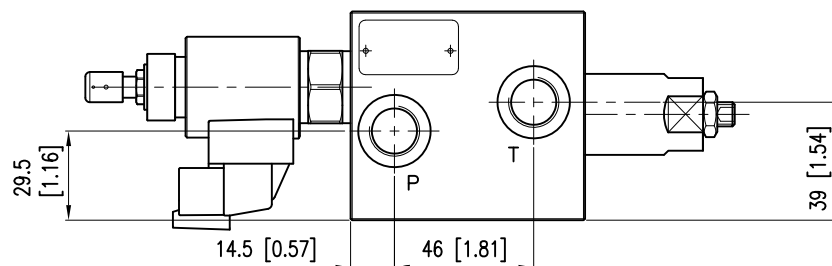
locking nut: spanner 13

socket hex adjustment screw: Allen key 4 clockwise rotation to increase pressure



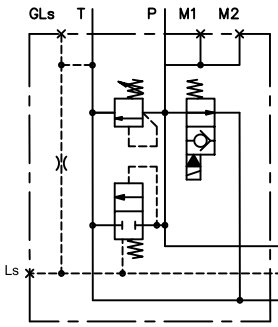
**Ports:** P, T = 3/8" BSPP

**NOTE:** See page 12 for missing mounting interface dimensions.

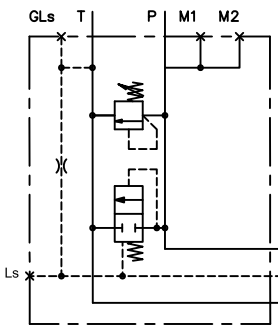


INLET SECTION FOR VALVES WITH LOAD SENSING PORT SDX-QPLS

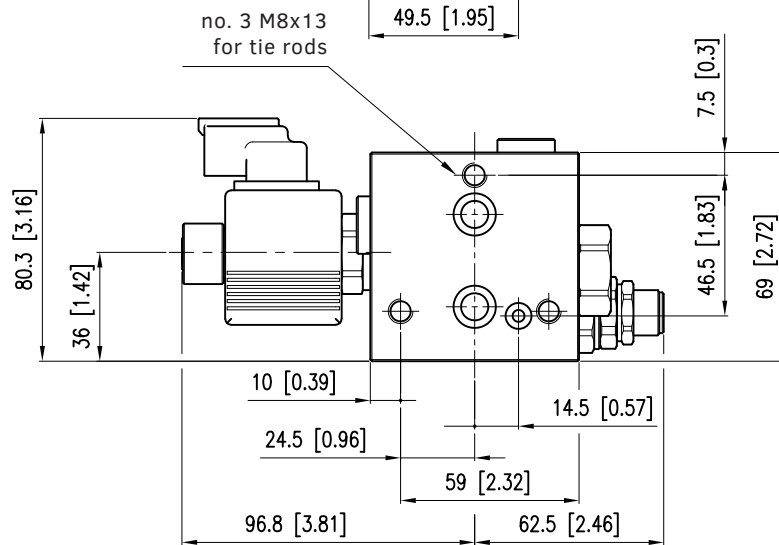
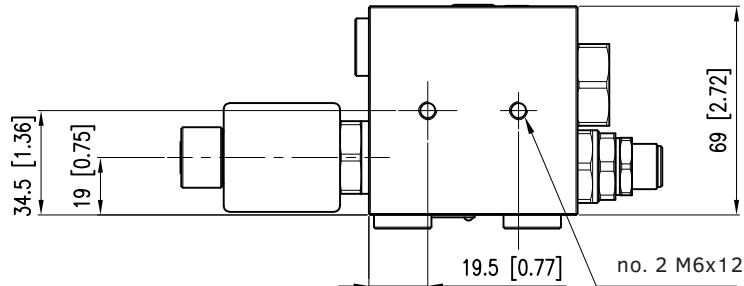
dimensions in mm [in]



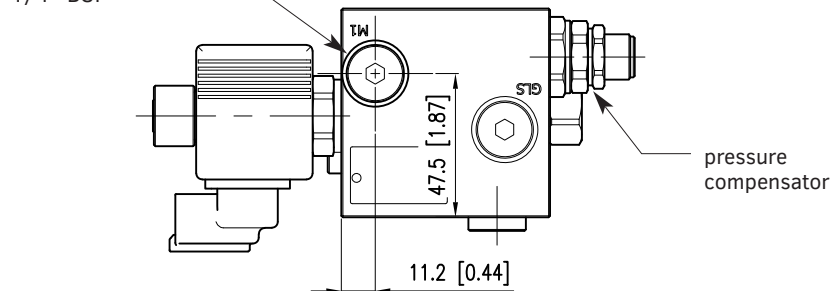
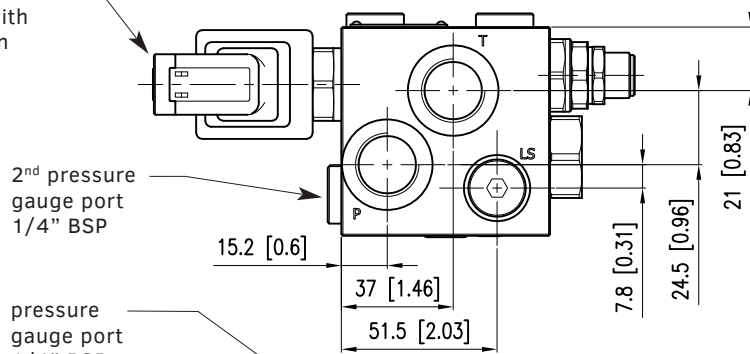
without unloading valve



mounting surface with sealing rings:  
2 OR 2043  
1 OR 2021  
90 shore A



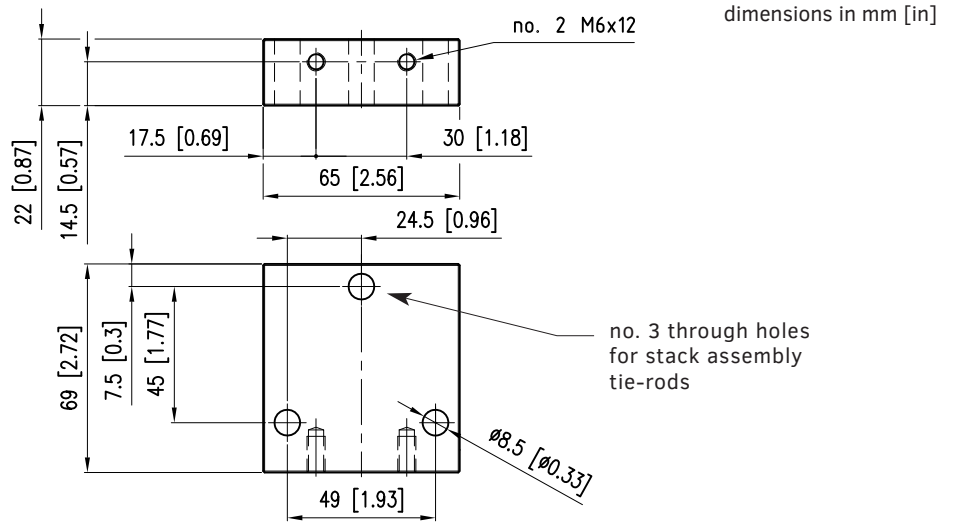
unloading valve here shown with K7 connection



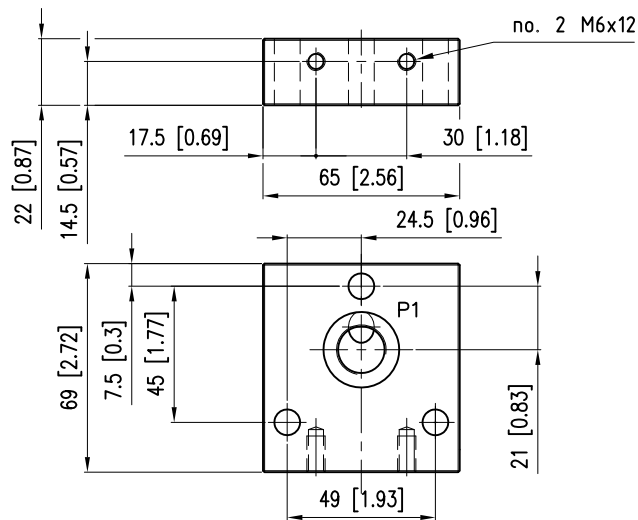
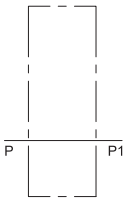
Ports: P, T = 1/2" BSPP or 3/4 - 16 UNF

NOTE: See page 12 for missing mounting interface dimensions.

OUTLET SECTION 00: BLIND

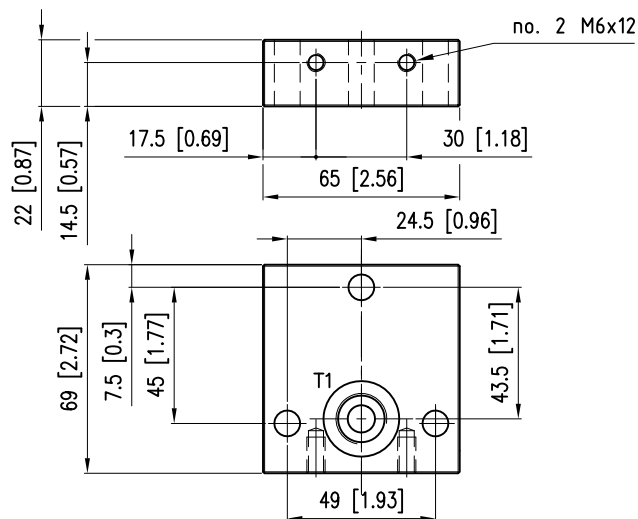
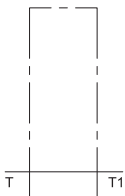


OUTLET SECTION 01: P PORT



Port: P1 = 3/8" BSPP

OUTLET SECTION 02: T PORT

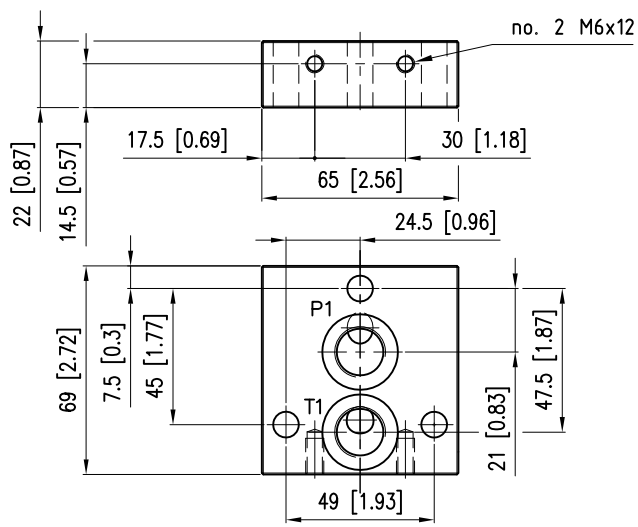
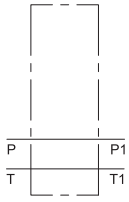


Port: T1 = 3/8" BSPP

**NOTE:** See page 12 for missing mounting interface dimensions.

OUTLET SECTION 03: BOTH P AND T PORTS

dimensions in mm [in]



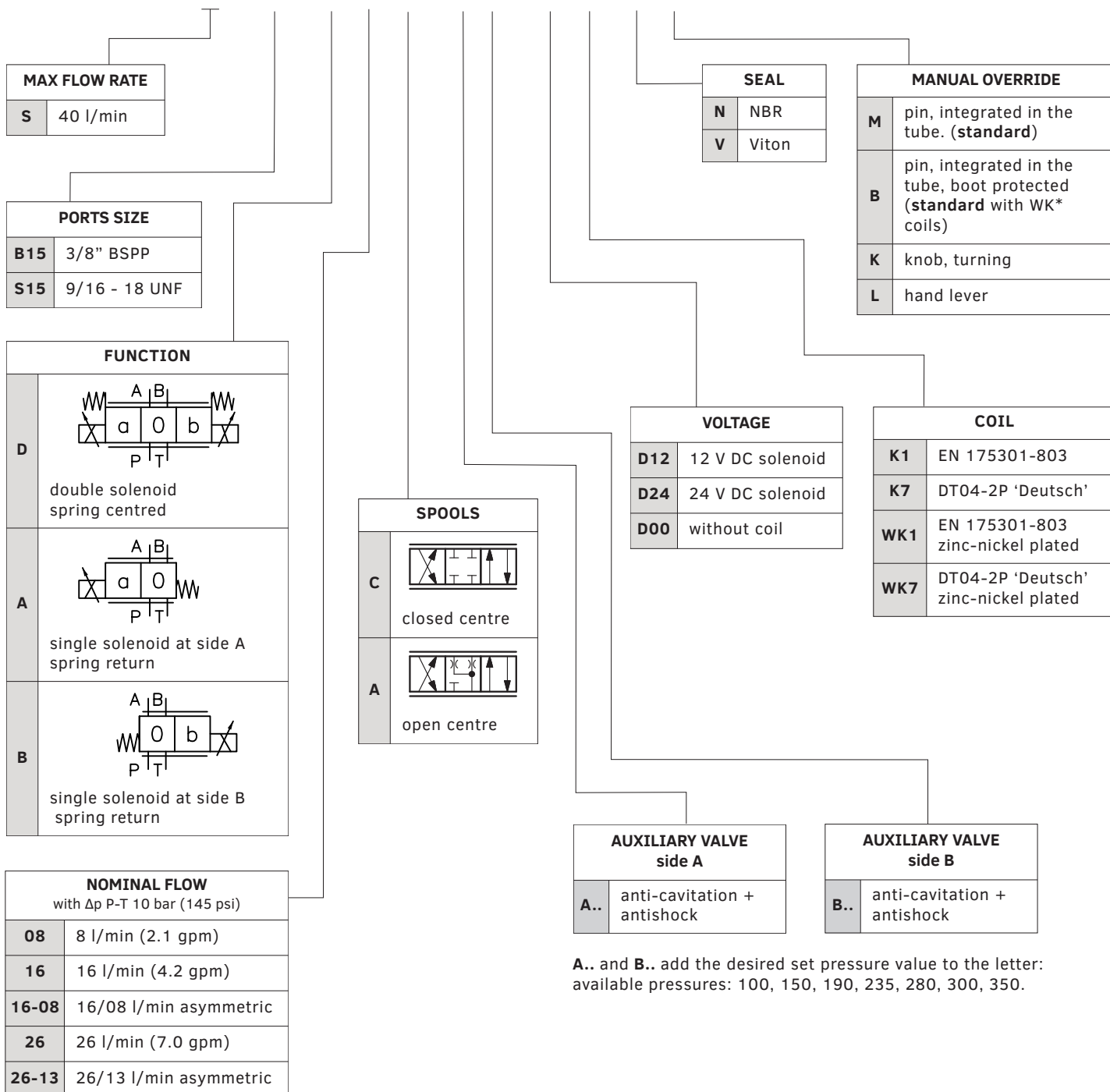
Ports: P1, T1 = 3/8" BSPP

NOTE: See page 12 for missing mounting interface dimensions.

**PROPORTIONAL WORKING SECTIONS WITH ANTI-SHOCK + ANTI-CAVITATION FEATURE**

These special working elements are equipped with anti-shock and anti-cavitation valves. These features protect the system from pressure peaks and flow disruptions, enhancing reliability and smooth operation.

**SDSE- [ ] - [ ] [ ] [ ] - [ ] [ ] [ ] - [ ] [ ] [ ] - [ ] [ ] [ ] -N-1** \_\_\_\_\_ design mark



**A..** and **B..** add the desired set pressure value to the letter: available pressures: 100, 150, 190, 235, 280, 300, 350.

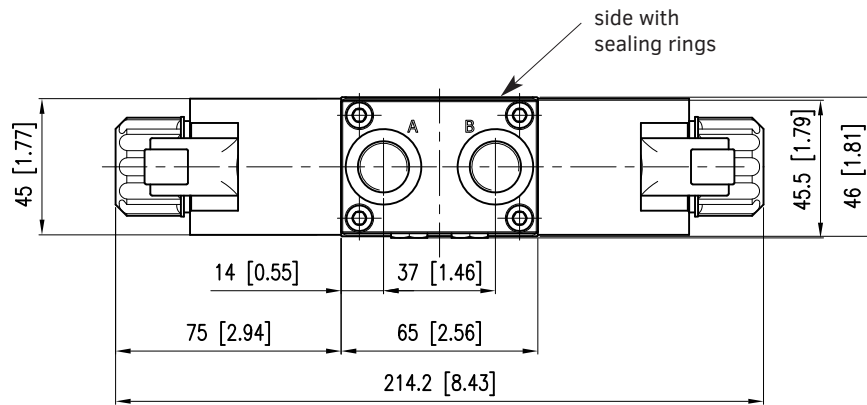
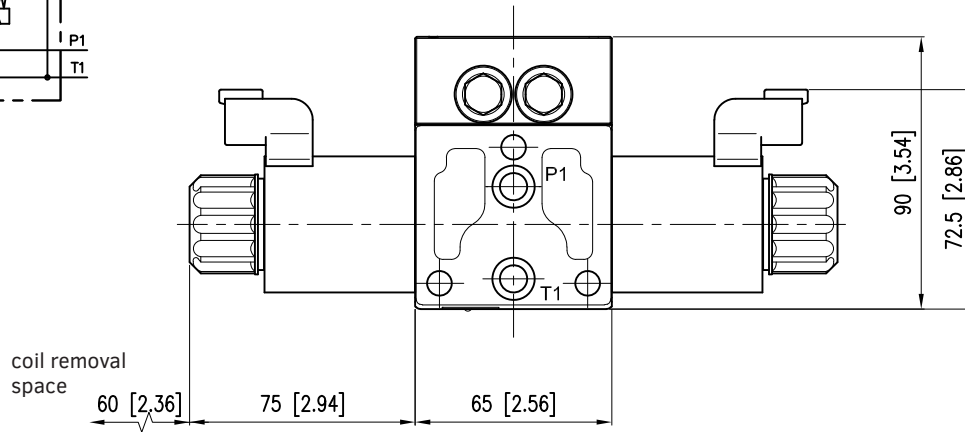
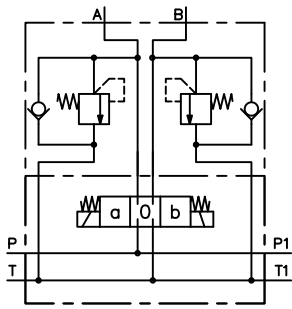
On-off and proportional working sections can be combined in a single assembly.

**CODE EXAMPLE:**

SDSE - S15 - D26A - A300B300 - D12WK7 - NM - 1

SDSE WITH ANTI-SHOCK + ANTI-CAVITATION FEATURE

dimensions in mm [in]



**Ports:**

A, B = 3/8" BSPP or 9/16 - 18 UNF

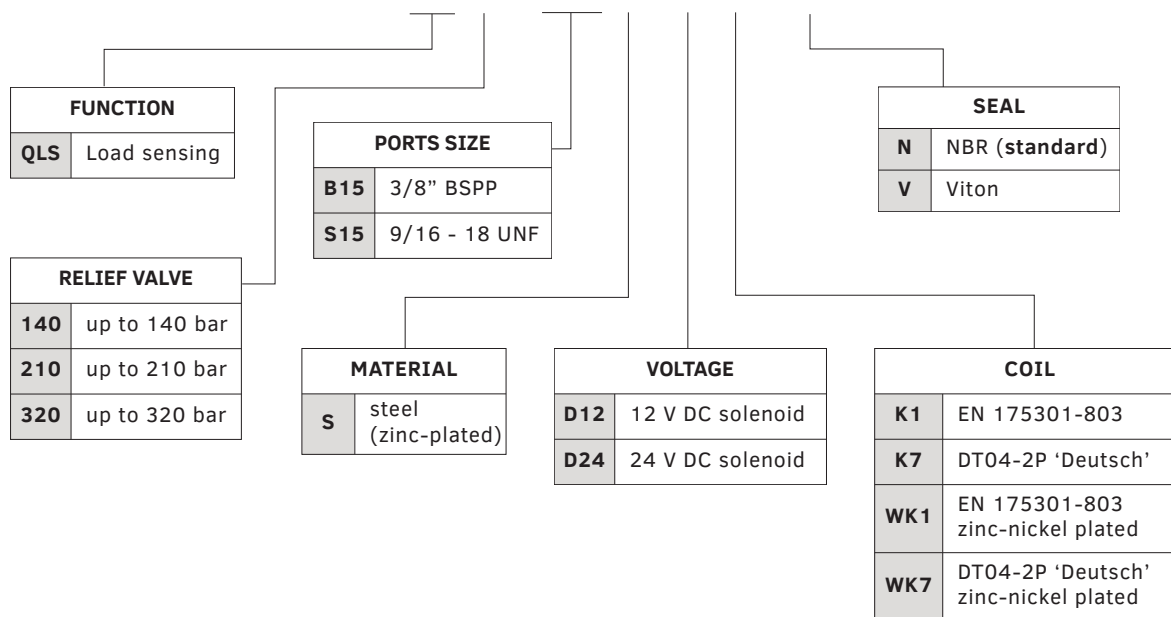
**NOTE:** See page 12 for missing mounting interface dimensions.

**INLET ELEMENT WITH PRESSURE-COMPENSATED PROPORTIONAL FLOW CONTROL**

This inlet element allows supplying the active on/off working element in the assembly with a proportional, pressure-compensated flow, and is also equipped with a pressure relief valve.

The SDX-QLS inlet section can be used in circuits with fixed-displacement pumps or with variable-displacement pumps, where the compensation function is managed by the pump. In this case, the local compensator must be deactivated by tightening the knob. The pressure signal is transmitted to the pump via the Ls port.

**SDX - QLS - S - -1** ————— design mark



**ELECTRICAL DATA**

The proportional solenoid consists of a tube and a coil.

The coil is mounted on the tube and secured with a retaining ring. The coil can be rotated to any position, allowing flexible orientation of the electrical connector to suit installation requirements.

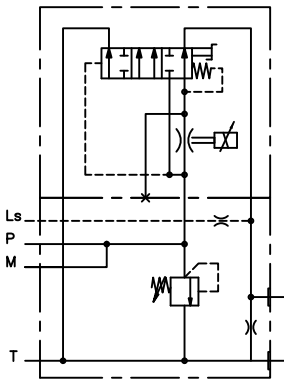
For spare parts or replacements, please contact the Sales Department.

<b>DUTY CYCLE</b>	100%	
<b>ELECTROMAGNETIC COMPATIBILITY (EMC)</b>	according to European directive 2014/30/EU	
<b>PROTECTION CLASS FOR INSULATION</b>	copper wire	class H (180 °C)
	coil	class F (155 °C)

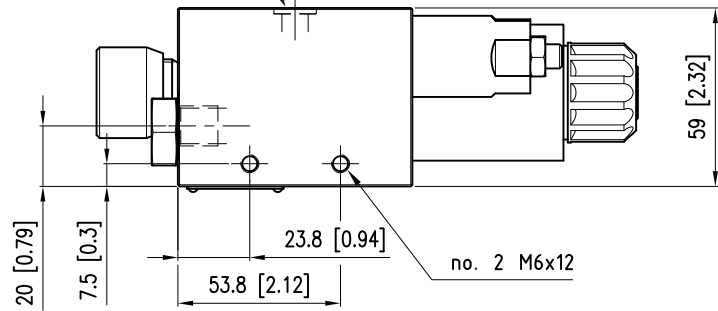
	Absorbed power [W]	Resistance at 20 °C [Ω]	Nominal current [A]
<b>COMPENSATOR COIL</b>			
<b>D12</b>	12	4.4	1.88
<b>D24</b>	24	18.6	0.86

DIMENSIONS

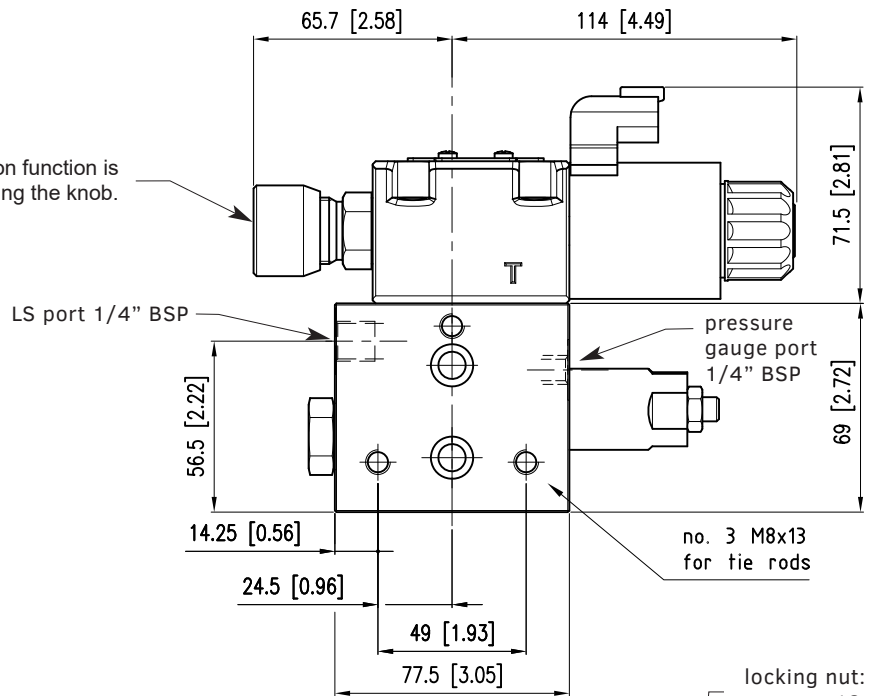
dimensions in mm [in]



mounting surface with sealing rings: 2 OR 2043 90 shore A

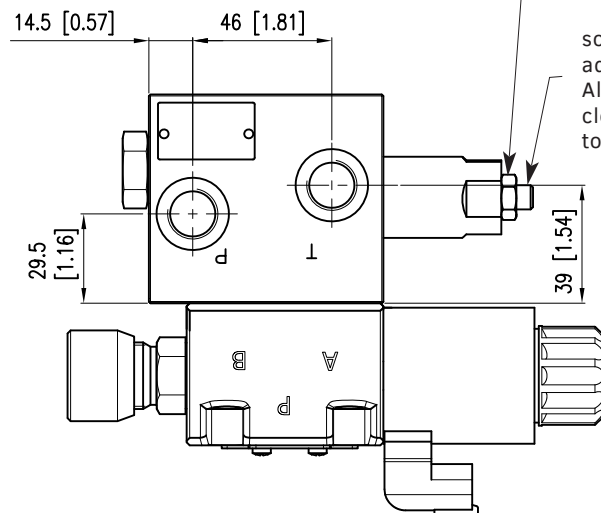


The compensation function is disabled by tightening the knob.



locking nut: spanner 13

socket hex adjustment screw: Allen key 4 clockwise rotation to increase pressure



Ports: P, T = 3/8" BSPP

NOTE: See page 12 for missing mounting interface dimensions.

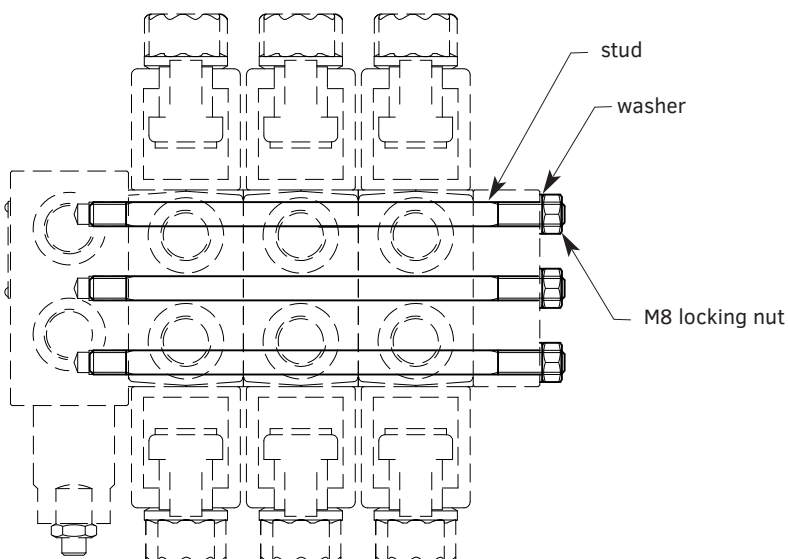
**INSTALLATION**

The stacked valve assembly can be installed in any position without impairing proper functioning.

Ensure that there is no air in the hydraulic circuit.

Assembly kits are available and can be ordered using the codes provided in the tables below.

For special assemblies, please contact the technical department to verify dimensions before placing an order.



**ASSEMBLY KIT**

The assembly kit includes:

- no. 3 studs,
- no. 3 self locking nuts
- no. 3 washers

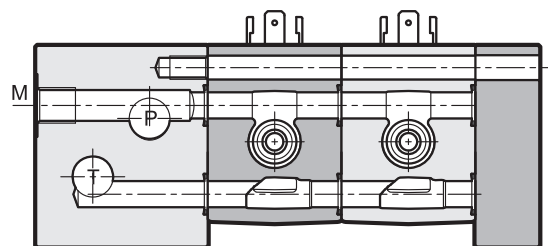
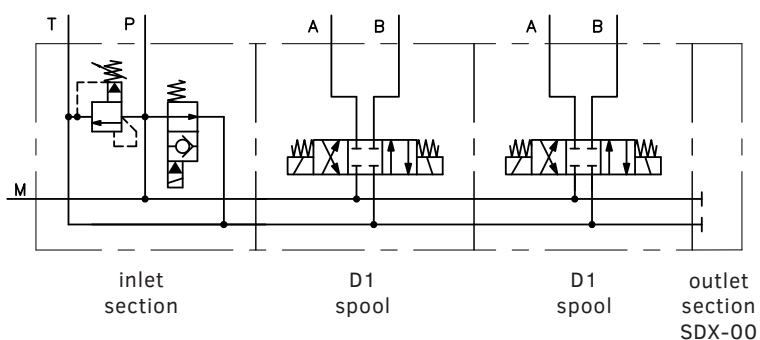
All parts are zinc-coated.

Please use these codes to order the kit:

Valve type	Sectional valves	Code
SDL-B15 SDL-S15	3	3404100100
	4	3404100101
	5	3404100102
SDM-B15 SDM-S15	6	3404100103
	7	3404100104
	8	3404100105
SDS-B15 SDS-S15	9	3404100106
	3	3404100108
SDS-B2 SDS-S2	4	3404100109
	5	3404100110
	6	3404100111

Tightening torque: 20 (0...+3) Nm

**CIRCUIT EXAMPLE: PARALLEL CIRCUIT**

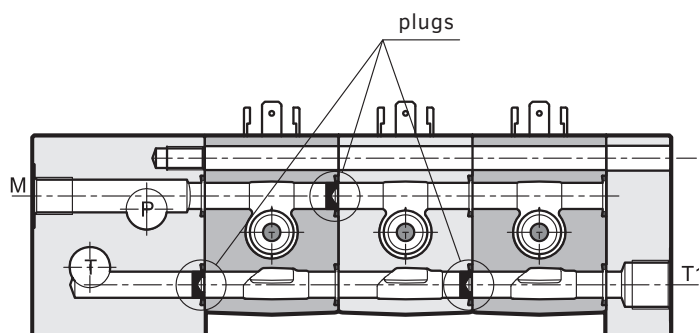
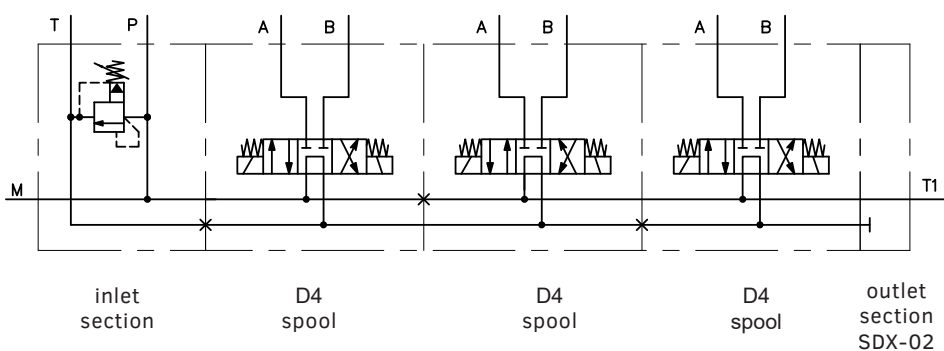
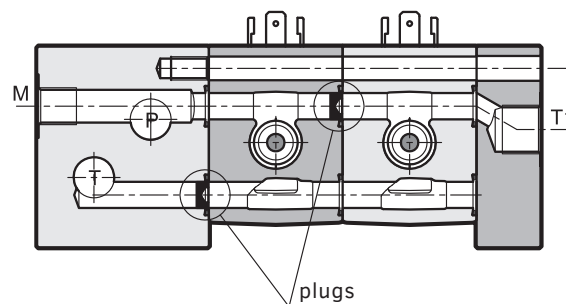
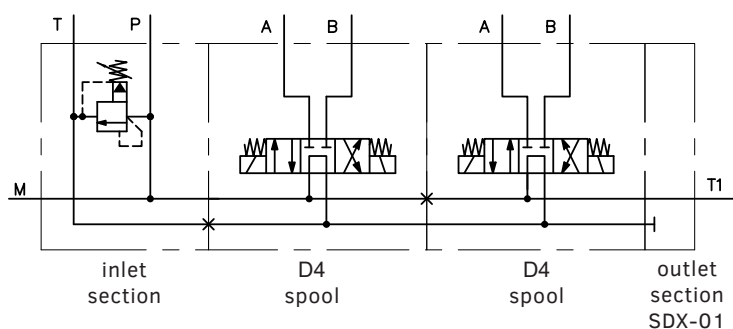


**CIRCUIT EXAMPLES : SERIES CIRCUITS**

Series circuits are created using sectional valves with D4 spools by inserting plugs between the elements.

Please note that this type of configuration requires a different outlet section depending on whether the assembly contains an even or odd number of sectional directional valves.

The oil flow is diverted alternately from the P line to the T line.



plug Ø9 - ordering code: **061 2253**

ASSEMBLED VALVE

SD ■ - ■ ■ ■ - ■ ■ ■ - ■ ■ - H ■ ■

project code (5 digits)  
assigned by Hydreco

MAX FLOW RATE	
L	40 l/min
M	50 l/min
S	60 l/min

SEAL	
N	NBR
V	Viton

CIRCUIT TYPE	
P	parallel
S	series, by plugs

SLICES	
No. of directional valves	

VOLTAGE	
D12	12 V DC solenoid
D24	24 V DC solenoid
D28	28 V DC solenoid
D48	48 V DC solenoid
D00	without coil

COIL	
see availability table below	
K1	EN 175301-803
K7	DT04-2P 'Deutsch'
WK1	EN 175301-803 zinc-nickel plated
WK7	DT04-2P 'Deutsch' zinc-nickel plated
WK7D	DT04-2P 'Deutsch' zinc-nickel plated with diode
K2	AMP Junior (upon request)

PORTS SIZE	
B15	3/8" BSPP
S15	9/16 - 18 UNF
B2	1/2" BSPP (SDS only)
S2	3/4"-16 UNF (SDS only)

CODE EXAMPLE:

SDL-P4B15-D12K7-N-H20520

Supported by a worldwide network



## CONTACT INFORMATION

### EMEA

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### APAC

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